



Design Example Report

| | |
|------------------------|--|
| Title | <i>14.35 W High Efficiency TRIAC Dimmable Non-Isolated Tapped-Buck LED Driver Using LYTSwitch™ LYT4311E</i> |
| Specification | 190 VAC – 265 VAC Input; 41 V _{TYP} , 350 mA Output |
| Application | PAR30 LED Driver |
| Author | Applications Engineering Department |
| Document Number | DER-365 |
| Date | May 15, 2013 |
| Revision | 1.0 |

Summary and Features

- Single-stage power factor correction combined with constant current (CC) output
- Efficiency ~89% at 230 VAC
- TRIAC dimmable
 - Works with a wide selection of TRIAC dimmers
- Low-cost, low component count, small size PCB
- Fast start-up time (<300 ms) – no perceptible delay
- Integrated protection and reliability features
 - Output short-circuit protected with auto-recovery
 - Auto-recovering thermal shutdown with large hysteresis
 - No damage during brown-out conditions
- PF >0.95 at 230 VAC
- A-THD < 15% at 230 VAC
- Meets EN55015 conducted EMI

PATENT INFORMATION

The products and applications illustrated herein (including transformer construction and circuits external to the products) may be covered by one or more U.S. and foreign patents, or potentially by pending U.S. and foreign patent applications assigned to Power Integrations. A complete list of Power Integrations' patents may be found at www.powerint.com. Power Integrations grants its customers a license under certain patent rights as set forth at <http://www.powerint.com/ip.htm>.

Table of Contents

| | | |
|-------|--|----|
| 1 | Introduction..... | 4 |
| 2 | Power Supply Specification | 7 |
| 3 | Schematic..... | 8 |
| 4 | Circuit Description | 9 |
| 4.1 | Input EMI Filtering | 9 |
| 4.2 | Power Circuit..... | 9 |
| 4.3 | Bias Supply and Output Feedback..... | 10 |
| 4.4 | TRIAC Phase Dimming Control Compatibility | 10 |
| 5 | PCB Layout | 12 |
| 6 | Bill of Materials | 13 |
| 7 | Inductor Specification | 14 |
| 7.1 | Electrical Diagram | 14 |
| 7.2 | Electrical Specifications..... | 14 |
| 7.3 | Materials..... | 14 |
| 7.4 | Inductor Build Diagram..... | 15 |
| 7.5 | Inductor Construction | 15 |
| 8 | U1 Heat Sink | 16 |
| 8.1 | U1 Heat Sink Fabrication Drawing | 16 |
| 8.2 | U1 Heat Sink Assembly Drawing..... | 17 |
| 8.3 | Heat Sink and U1 Assembly Drawing..... | 18 |
| 9 | Performance Data | 19 |
| 9.1 | Efficiency..... | 19 |
| 9.2 | Line and Load Regulation..... | 20 |
| 9.3 | Power Factor | 22 |
| 9.4 | A-THD | 23 |
| 9.5 | Harmonics | 24 |
| 9.6 | Test Data..... | 25 |
| 9.6.1 | Test Data, 38 V LED Load | 25 |
| 9.6.2 | Test Data, 41 V LED Load | 25 |
| 9.6.3 | Test Data, 44 V LED Load | 25 |
| 10 | Dimming Performance Data..... | 26 |
| 10.1 | Dimming Curve with Leading Edge Type Dimmer..... | 26 |
| 10.2 | Dimmer Compatibility List..... | 27 |
| 11 | Thermal Performance | 28 |
| 11.1 | Non-Dimming $V_{IN} = 190$ VAC, 50 Hz, 41 V LED Load..... | 28 |
| 11.2 | Non-Dimming $V_{IN} = 265$ VAC, 50 Hz, 41 V LED Load..... | 29 |
| 11.3 | Dimming $V_{IN} = 230$ VAC, 50 Hz, 41 V LED Load, REV300 Dimmer..... | 30 |
| 12 | Non-Dimming Waveforms..... | 31 |
| 12.1 | Input Voltage and Input Current Waveforms | 31 |
| 12.2 | Output Current and Output Voltage at Normal Operation..... | 31 |
| 12.3 | Input Voltage and Output Current Waveform at Start-up..... | 32 |
| 12.4 | Drain Voltage and Current at Normal Operation..... | 32 |
| 12.5 | Start-up Drain Voltage and Current..... | 34 |
| 12.6 | Drain Current and Drain Voltage during Output Short Condition..... | 35 |



| | | |
|-------|---|----|
| 12.7 | Output Diode Current and Voltage Waveforms | 36 |
| 12.8 | Output Diode Current and Voltage Start-up Waveforms..... | 37 |
| 12.9 | Output Diode Current and Voltage Short-Circuit Waveforms..... | 37 |
| 12.10 | Brown-out..... | 38 |
| 12.11 | Line Transient | 39 |
| 13 | Dimming Waveforms | 40 |
| 13.1 | Input Voltage and Input Current Waveforms..... | 40 |
| 13.2 | Output Current Waveforms..... | 41 |
| 14 | Conducted EMI | 42 |
| 14.1 | Test Set-up..... | 42 |
| 15 | Line Surge Test..... | 44 |
| 16 | Revision History | 46 |

Important Note: Although this board is designed to satisfy safety isolation requirements, the engineering prototype has not been agency approved. Therefore, all testing should be performed using an isolation transformer to provide the AC input to the prototype board.



1 Introduction

The document describes a non-isolated, high power factor (PF), high efficiency, TRIAC dimmable LED driver designed to drive a nominal LED string voltage of 41 V at 350 mA from an input voltage range of 190 VAC to 265 VAC (50 Hz typical).

The topology used is a single-stage non-isolated tapped buck that meets high power factor, constant current regulation, and dimming requirements for this design.

This document contains the LED driver specification, schematic, PCB details, bill of materials, transformer documentation and typical performance characteristics.

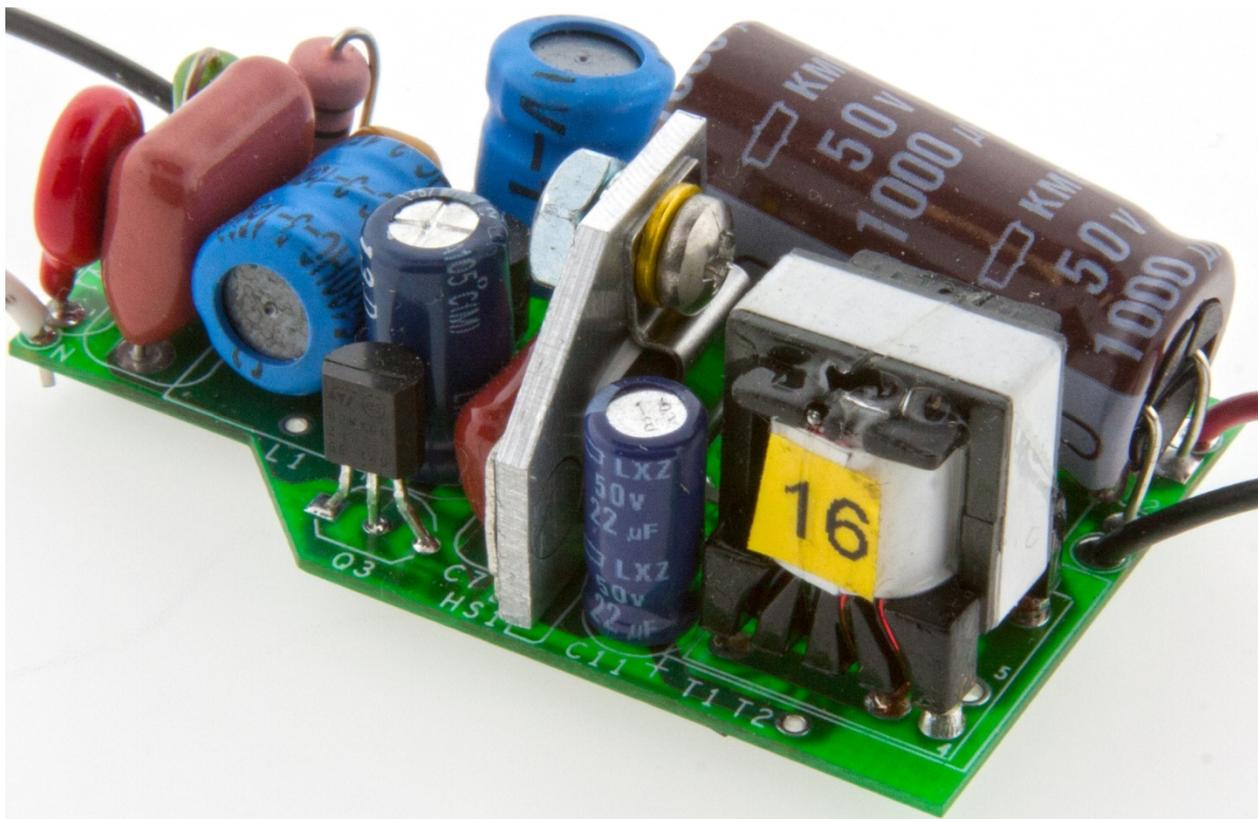


Figure 1 – Populated Circuit Board, Angle View.



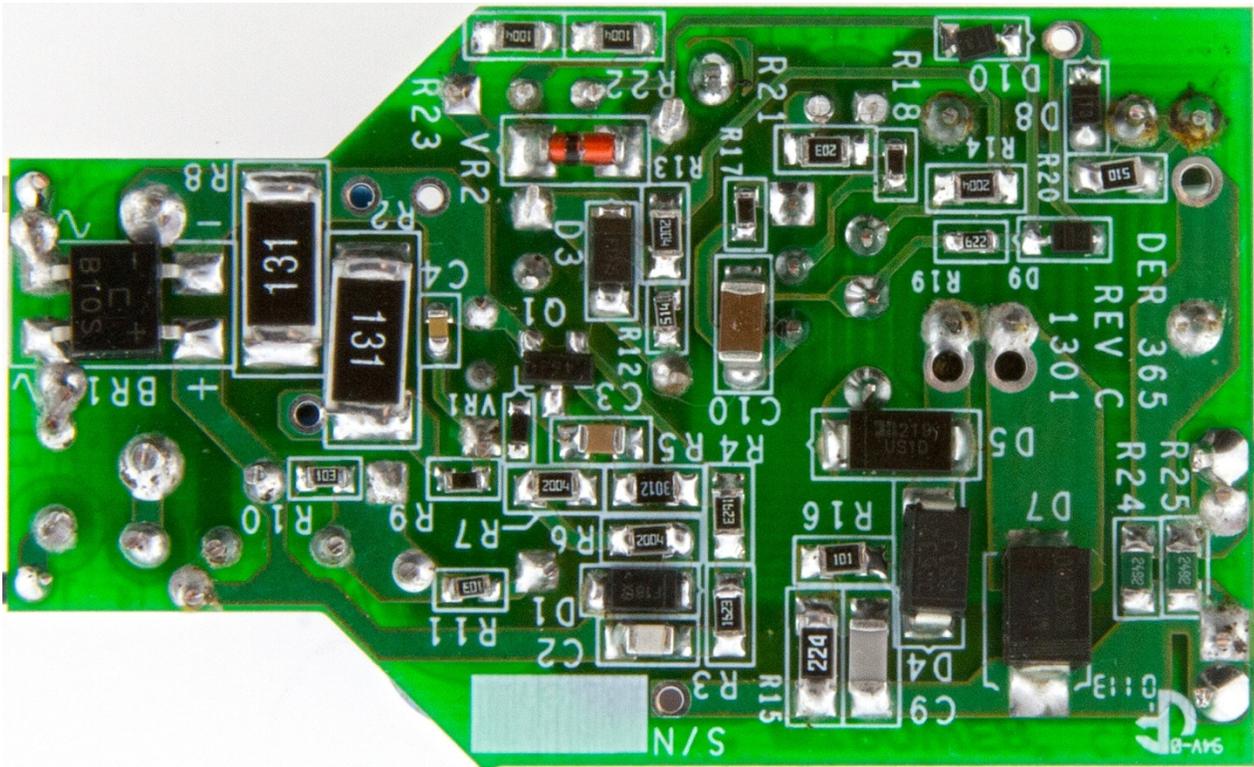


Figure 3 – Populated Circuit Board, Bottom View.



2 Power Supply Specification

The table below represents the minimum acceptable performance of the design. Actual performance is listed in the results section.

| Description | Symbol | Min | Typ | Max | Units | Comment |
|---|-------------------------------------|------|--------------------|-----|--------------------|--|
| Input Voltage Frequency | V_{IN} f_{LINE} | 190 | 230 50/60 | 265 | VAC Hz | 2 Wire – no P.E. |
| Output Output Voltage Output Current Total Output Power Continuous Output Power | V_{OUT} I_{OUT} P_{OUT} | 38 | 41 350 14.35 | 44 | V mA W | $V_{OUT} = 41\text{ V}$, $V_{IN} = 230\text{ VAC}$, $25\text{ }^{\circ}\text{C}$ |
| Efficiency Full Load | η | 88 | 89 | | % | Measured at P_{OUT} $25\text{ }^{\circ}\text{C}$ |
| Environmental Conducted EMI Safety Ring Wave (100 kHz) Differential Mode (L1-L2) Common mode (L1/L2-PE) Differential Surge | | | | | | CISPR 15B / EN55015B Non-Isolated 2.5 500 kV V |
| Power Factor | | 0.95 | | | | Measured at $V_{OUT(TYP)}$, $I_{OUT(TYP)}$ and 230 VAC, 50 Hz |
| Harmonic Currents | | | | | | EN 61000-3-2 Class C |
| Ambient Temperature | T_{AMB} | | | | $^{\circ}\text{C}$ | |



3 Schematic

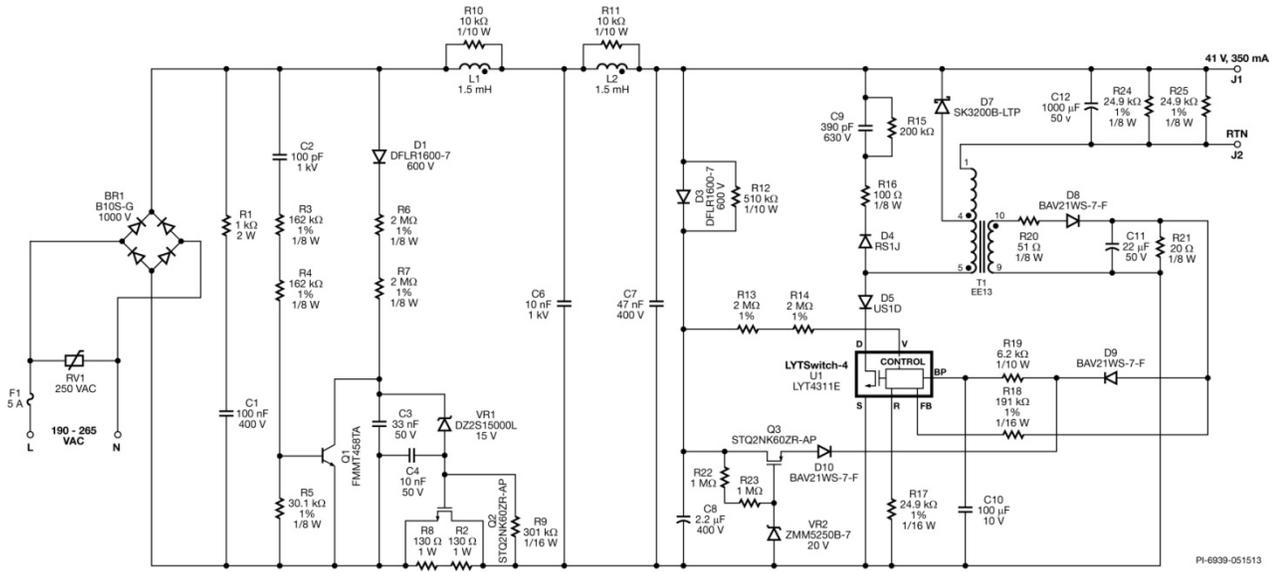


Figure 4 – Schematic.



4 Circuit Description

The LYT4311E (U1) is a highly integrated primary-side controller intended for use in LED driver applications. It provides high power factor while regulating the output current across a range of input (190 VAC to 265 VAC) in a single conversion stage. All of the control circuitry responsible for these functions plus the high-voltage power MOSFET is incorporated into the IC.

4.1 Input EMI Filtering

Fuse F1 provides protection from component failure and RV1 provides a clamp to limit the maximum voltage during differential line surge events. Bridge Rectifier BR1 rectifies the AC line voltage.

EMI filtering is provided by inductors L1, L2, and capacitors C6 and C7. Resistor R10 and R11 across L1 and L2 damp the self-resonance of the inductors to avoid noise peaking in the conducted EMI plot at the resonant frequency of these inductors.

The effect of magnetic coupling between L1 and L2 is carefully considered in the layout in order to yield consistent EMI response since the chosen inductors are not magnetically shielded, are connected in series and adjacent to each other. In this design, L1 is mounted perpendicular to L2 and the start and finish windings are well-controlled and is indicated by a dot on schematic and PCB. (See inductor manufacturer data sheet for information about the start and finish windings)

4.2 Power Circuit

The topology chosen in this design is a low-side tapped buck configured to provide low THD, high power factor, and constant current output for the input voltage range of 190 VAC to 265 VAC.

The tapped buck converter offers the advantage of reduced magnetic component size, reduced current stress on the main switch U1, and reduced voltage stress on the output diode D7. The reduced current stress on the main switch enables the use of a smaller switching device for a more cost effectiveness design. The lower voltage stress on the output diode enables the use of low V_F (Schottky) for improved efficiency.

Inductor T1 is the main inductor of the buck converter. It consists of three windings, primary, secondary, and bias. The ratio is chosen to be 4:1 (primary to secondary ratio) to enable the use of a 200 V output diode while keeping the maximum voltage of U1 LYT4311E well below its maximum value.

Output diode D7 conducts every time U1 is off and transfers energy to the load. Diode D5 is necessary to prevent reverse current from flowing through U1 while the voltage across C7 (rectified input AC) falls below the output voltage. A voltage clamp circuit was also added to limit voltage spike created by the leakage inductance of T1. The voltage clamp network is formed by diode D4, capacitor C9, and resistors R15 and R16.



Output capacitor C12 is chosen to minimize output ripple (<30%). Pre-load resistors R24 and R25 cause the output to quickly discharge below the LED string voltage when the AC is removed and ensuring that the lamp is extinguished rather than there being a slight glow for several seconds after AC is removed.

To provide peak line voltage information to U1, the incoming rectified AC peak charges C8 via D3. This is then fed into the VOLTAGE MONITOR (V) pin of U1 as a current via R13, and R14. Resistor R12 provides discharge path to allow the voltage across C8 to track changes in the incoming AC.

The line overvoltage shutdown function, sensed via the V pin current, extends the rectified line voltage withstand (during surges and line swells) to the 725 BV_{DSS} rating of the internal power MOSFET.

Capacitor C10 provides local decoupling for the BYPASS (BP) pin of U1 which is the supply pin for the internal controller. During start-up, C10 is charged to ~6 V from an internal high-voltage current source connected to the DRAIN (D) pin of U1. Capacitor C10 was chosen to be 100 μ F to enable the device to operate better in deep dimming mode, otherwise 4.7 μ F can be used as LYT4311 has only one power mode.

The REFERENCE (R) pin of U1 is tied to ground (SOURCE) via resistor R17. A 24.9 k Ω value is used to provide tight CC regulation.

4.3 Bias Supply and Output Feedback

A bias winding on T1 is used to provide feedback and supply to the IC. The flyback voltage on the bias winding is rectified by D8 and filtered by C11 to smooth the voltage and R20 to reduce excess voltage coupled from the leakage inductance energy. The feedback current is then fed to the FEEDBACK (FB) pin thru resistor R18. Diode D9 and R19 link the BP pin to the bias winding. Diode D9 is necessary to isolate C10 from C11 during start-up and resistor R19 limits the current supplied to the BP pin from the bias winding. R21 provides load on the bias supply to hasten the discharge of C11 during AC cycle and also helps in achieving higher dim ratio.

4.4 TRIAC Phase Dimming Control Compatibility

The requirement to provide output dimming with low cost, TRIAC based, leading edge and trailing edge phase dimmers introduced a number of trade-offs with the design.

Due to the much lower power consumed by LED based lighting, the current drawn by the lamp is below the holding current of the TRIAC in many dimmers. This causes undesirable behavior such as limited dim range and/or flickering when the TRIAC fires inconsistently. The relatively large impedance presented to the line by the LED could cause significant ringing to occur due to the inrush current charging the input capacitance when the TRIAC turns on. This effect can cause shimmer as the ringing may cause the TRIAC current to fall to zero and turn off.



The damper, bleeder, and linear regulator circuit incorporated in the design overcome these issues with minimal impact on efficiency of the driver.

Resistor R2 and R8 provide passive damping and the surrounding circuit comprised of D1, R6, R7, C3, VR1, C4, Q2, and R9 minimize power dissipation of R2 and R8 by operating Q2 in linear mode approximately 2 ms after the TRIAC turns ON. Capacitor C2, R3, R4, R5 and Q1 provide a discharge path so that Q2 is initially turned OFF when the next TRIAC switching cycle begins. The values were also selected such that when there is no TRIAC connected, Q2 will be permanently ON which helps improve efficiency in non-dimming operation.

The passive bleeder network comprises of capacitor C1 and R1. This network damps the input network and also provides the required latching and holding current for TRIAC dimmers.

The linear regulator circuit R22, R23, VR2, Q3, and D10 were added to keep the supply of the IC (BP pin) constant - allowing it to operate normally at very low conduction angle or with very low input voltage and making the IC act as a load (especially for TRIACs with high leakage current). Most high power rated (>600 W) TRIAC dimmers have an LC input filter. If C is large enough to provide energy to charge the input stage of the LED driver, the LED may turn on as the LED load is energized until the input is discharged. The cycle then repeats and causes flickering of the LED load even if the TRIAC is off.

The linear regulator is not activated when the bias voltage is higher than $V_{ZVR2} + V_{tQ3} + V_{fD10}$. Voltage regulator VR2 is chosen such that the linear regulator will only work during deep dimming when the bias voltage is sufficiently low, to minimize Q3 power dissipation. MOSFET Q3 can be replaced with a BJT (400V) for cost reduction and resistors R22 and R23 must be adjusted accordingly to provide sufficient drive especially when the input voltage is low during deep dimming condition.



5 PCB Layout

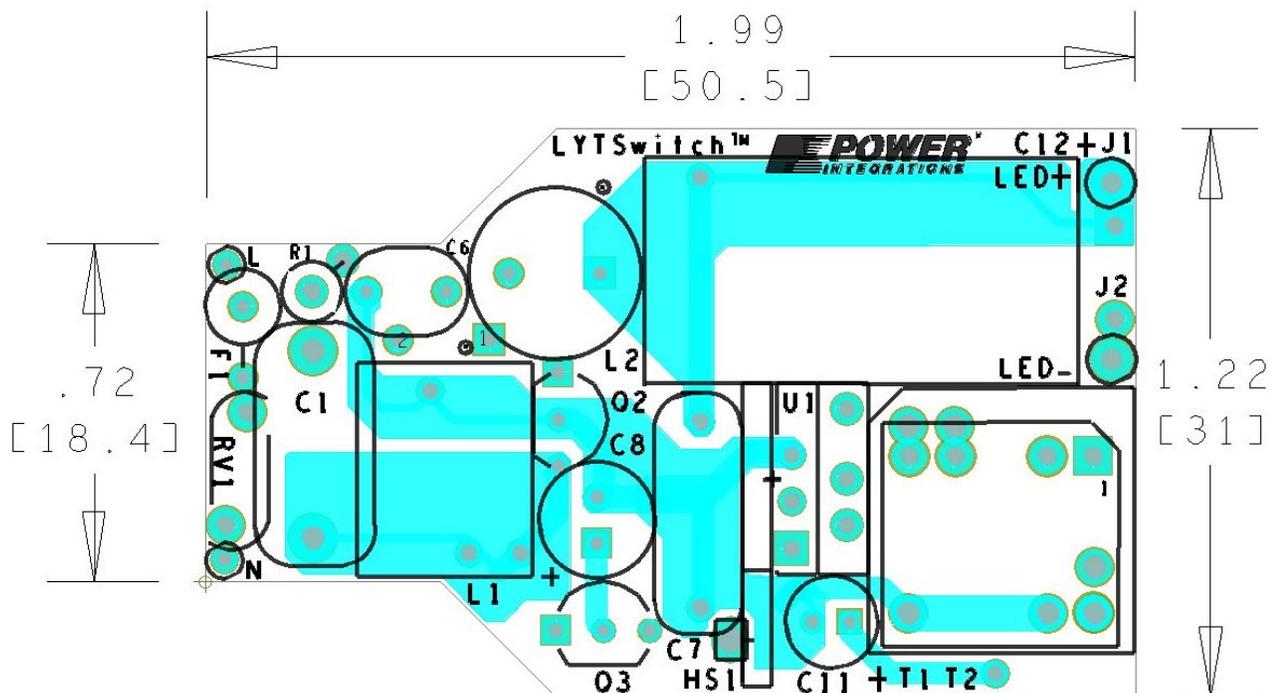


Figure 5 – Top Side.

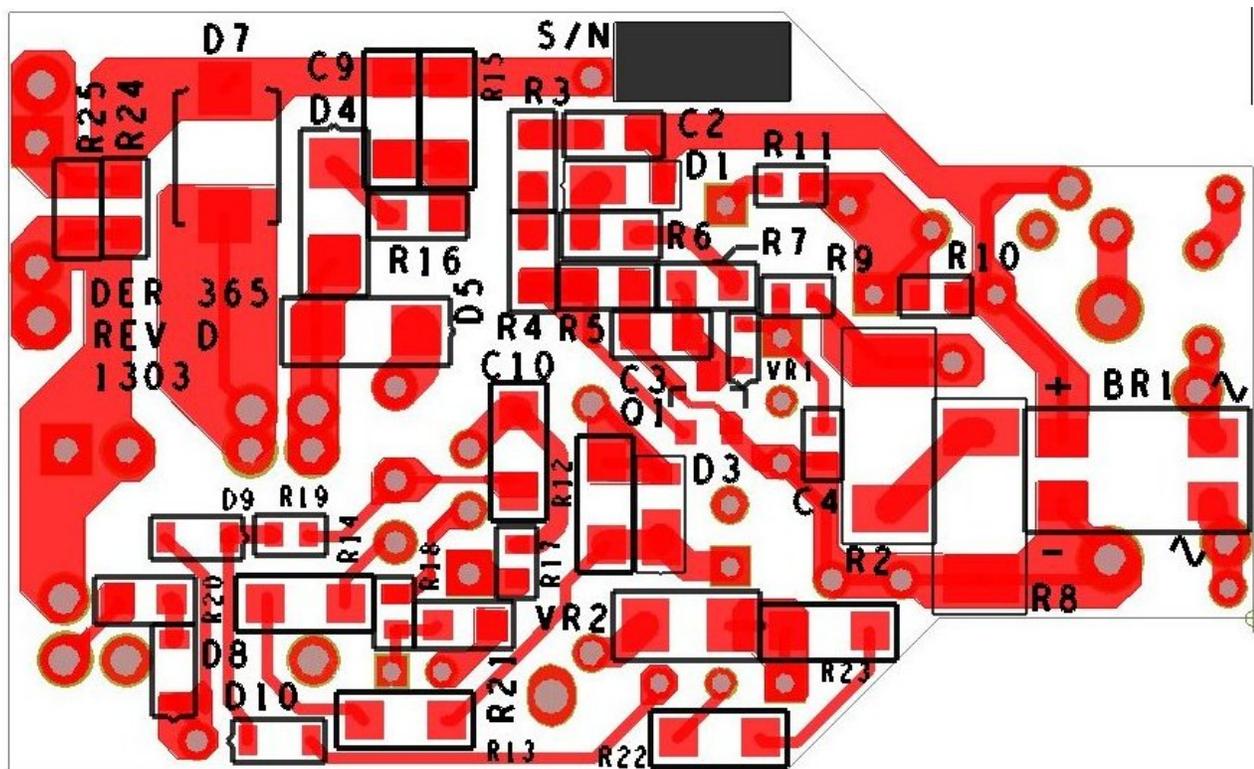


Figure 6 – Bottom Side.



6 Bill of Materials

| Item | Qty | Ref Des | Description | Mfg Part Number | Mfg |
|------|-----|-----------|---|--------------------|--------------------|
| 1 | 1 | BR1 | 1000 V, 0.8 A, Bridge Rectifier, SMD, MBS-1, 4-SOIC | B10S-G | Comchip Technology |
| 2 | 1 | C1 | 100 nF, 400 V, Film | ECQ-E4104KF | Panasonic |
| 3 | 1 | C2 | 100 pF, 1000 V, Ceramic, NPO, 0805 | C0805C101MDGACTU | Kemet |
| 4 | 1 | C3 | 33 nF, 50 V, Ceramic, X7R, 0805 | CC0805KRX7R9BB333 | Yageo |
| 5 | 1 | C4 | 10 nF 50 V, Ceramic, X7R, 0603 | C0603C103K5RACTU | Kemet |
| 6 | 1 | C6 | 10 nF, 1 kV, Disc Ceramic, X7R | SV01AC103KAR | AVX |
| 7 | 1 | C7 | 47 nF, 400 V, Film | ECQ-E4473KF | Panasonic |
| 8 | 1 | C8 | 2.2 μ F, 400 V, Electrolytic, (6.3 x 11) | TAB2GM2R2E110 | Ltec |
| 9 | 1 | C9 | 390 pF, 630 V, Ceramic, NPO, 1206 | C3216C0G2J391J | TDK |
| 10 | 1 | C10 | 100 μ F, 10 V, Ceramic, X5R, 1206 | C3216X5R1A107M | TDK |
| 11 | 1 | C11 | 22 μ F, 50 V, Electrolytic, (5 x 11) | UPW1H220MDD | Nichicon |
| 12 | 1 | C12 | 1000 μ F, 50 V, Electrolytic, Gen. Purpose, (12.5 x 25) | EKMG500ELL102MK25S | Nippon Chemi-Con |
| 13 | 2 | D1 D3 | 600 V, 1 A, Rectifier, Glass Passivated, POWERDI123 | DFLR1600-7 | Diodes, Inc. |
| 14 | 1 | D4 | 600 V, 1 A, Fast Recovery, 250 ns, SMA | RS1J-13-F | Diodes, Inc. |
| 15 | 1 | D5 | Diode ULTRA FAST, SW, 200 V, 1 A, SMA | US1D-13-F | Diodes, Inc. |
| 16 | 1 | D7 | 200 V, 3 A, DIODE SCHOTTKY 1 A 200 V, SMB | SK3200B-LTP | Micro Commercial |
| 17 | 3 | D8 D9 D10 | 250 V, 0.2 A, Fast Switching, 50 ns, SOD-323 | BAV21WS-7-F | Diodes, Inc. |
| 18 | 1 | F1 | 5 A, 250 V, Fast, Microfuse, Axial | 0263005.MXL | Littlefuse |
| 19 | 2 | L1 L2 | 1.5 mH, 0.250 A, 10% | RL-5480HC-3-1500 | Renco |
| 20 | 1 | Q1 | NPN, HP, 400 V, 225Ma, SOT23-3 | FMMT458TA | Diodes, Inc. |
| 21 | 2 | Q2 Q3 | 600 V, 0.4 A, 8 Ω , N-Channel, TO-92 | STQ2NK60ZR-AP | ST Micro |
| 22 | 1 | R1 | 1 k Ω , 5%, 2 W, Metal Film | FMP200JR-52-1K | Yageo |
| 23 | 2 | R2 R8 | 130 Ω , 5%, 1 W, Thick Film, 2512 | ERJ-1TYJ131U | Panasonic |
| 24 | 2 | R3 R4 | 162 k Ω , 1%, 1/8 W, Thick Film, 0805 | ERJ-6ENF1623V | Panasonic |
| 25 | 1 | R5 | 30.1 k Ω , 1%, 1/8 W, Thick Film, 0805 | ERJ-6ENF3012V | Panasonic |
| 26 | 2 | R6 R7 | 2 M Ω , 1%, 1/8 W, Thick Film, 0805 | ERJ-6ENF2004V | Panasonic |
| 27 | 1 | R9 | 301 k Ω , 1%, 1/16 W, Thick Film, 0603 | ERJ-3EKF3013V | Panasonic |
| 28 | 2 | R10 R11 | 10 k Ω , 5%, 1/10 W, Thick Film, 0603 | ERJ-3GEYJ103V | Panasonic |
| 29 | 1 | R12 | 510 k Ω , 5%, 1/10 W, Thick Film, 1206 | ERJ-8GEYJ514V | Panasonic |
| 30 | 2 | R13 R14 | 2.00 M Ω , 1%, 1/4 W, Thick Film, 1206 | ERJ-8ENF2004V | Panasonic |
| 31 | 1 | R15 | 200 k Ω , 5%, 1/4 W, Thick Film, 1206 | ERJ-8GEYJ204V | Panasonic |
| 32 | 1 | R16 | 100 Ω , 5%, 1/8 W, Thick Film, 0805 | ERJ-6GEYJ101V | Panasonic |
| 33 | 1 | R17 | 24.9 k Ω , 1%, 1/16 W, Thick Film, 0603 | ERJ-3EKF2492V | Panasonic |
| 34 | 1 | R18 | 191 k Ω , 1%, 1/16 W, Thick Film, 0603 | ERJ-3EKF1913V | Panasonic |
| 35 | 1 | R19 | 6.2 k Ω , 5%, 1/10 W, Thick Film, 0603 | ERJ-3GEYJ622V | Panasonic |
| 36 | 1 | R20 | 51 Ω , 5%, 1/8 W, Thick Film, 0805 | ERJ-6GEYJ510V | Panasonic |
| 37 | 1 | R21 | 20 k Ω , 5%, 1/8 W, Thick Film, 0805 | ERJ-6GEYJ203V | Panasonic |
| 38 | 2 | R22 R23 | 1 M Ω , 5%, 1/4 W, Thick Film, 1206 | ERJ-8GEYJ105V | Panasonic |
| 39 | 2 | R24 R25 | 24.9 k Ω , 1%, 1/8 W, Thick Film, 0805 | ERJ-6ENF2492V | Panasonic |
| 40 | 1 | RV1 | 250 V, 21 J, 7 mm, RADIAL LA | V250LA4P | Littlefuse |
| 41 | 1 | T1 | Custom | TSD-3192 | Premier Magnetics |
| 42 | 1 | U1 | LYTSwitch, eSIP-7C | LYT4311E | Power Integrations |
| 43 | 1 | VR1 | 15 V, 5%, 150 mW, SSMINI-2 | DZ2S15000L | Panasonic-SSG |
| 44 | 1 | VR2 | 20 V, 5%, 500 mW, DO-213AA (MELF) | ZMM5250B-7 | Diodes, Inc. |



7 Inductor Specification

7.1 Electrical Diagram

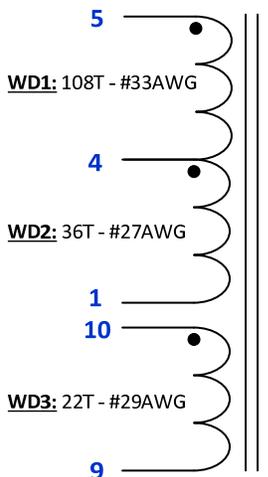


Figure 7 – Inductor Electrical Diagram.

7.2 Electrical Specifications

| | | |
|---------------------------|--|----------------|
| Primary Inductance | Pins 1-5, all other windings open, measured at 100 kHz, 0.4 RMS. | 2 mH ±3% |
| Resonant Frequency | Pins 1-5, all other windings open. | 800 kHz (Min.) |

7.3 Materials

| Item | Description |
|------|---|
| [1] | Core: EE13, NC2H. |
| [2] | Bobbin: EE13-Vertical, 10pins (5/5). Yih-Hwa Enterprises P/N: YW-538-02B. |
| [3] | Magnet wire: #33 AWG - Double coated. |
| [4] | Magnet wire: #27 AWG - Double coated. |
| [5] | Magnet wire: #29 AWG - Double coated. |
| [6] | Tape: 3M 1298 Polyester Film, 7.5 mm wide, 2.0 mils thick, or equivalent. |
| [7] | Varnish: Dolph BC-359 or equivalent. |



7.4 Inductor Build Diagram

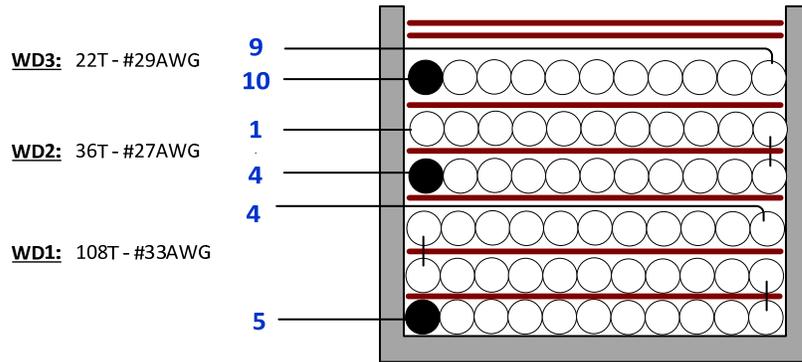


Figure 8 – Inductor Build Diagram.

7.5 Inductor Construction

| | |
|----------------------------|--|
| Winding Preparation | Place the bobbin on the mandrel with the pin side is on the left side. Winding direction is clockwise direction. |
| WD1 | Start at pin 5, wind 36 turns of wire item [3] from left to right, place 1 layer tape item [6], then continue wind another 36 turns from right to left, place 1 layer tape item [6], then continue wind another 36 turns from left to right, and end at pin 4. |
| Insulation | Place 1 layer of tape item [6]. |
| WD2 | Start at pin 4, wind 18 turns of wire item [4] from left to right, place 1 layer tape item [6], then continue wind another 18 turns from right to left, and end at pin 1. |
| Insulation | Place 1 layer of tape item [6]. |
| WD3 | Start at pin 10, wind 22 turns of wire item [5] from left to right in 1 layer. At the last turn bring the wire back to the left and end at pin 9. |
| Insulation | Place 2 layers of tape item [6]. |
| Final Assembly | Grind, assemble, and secure core halves with tape. Varnish with item [7]. |



8.2 U1 Heat Sink Assembly Drawing

1 FOR COMPLETED ASSEMBLY
SEE 61-00119-02.

F:\Apps_Files\Public\Design Example Reports\DER-365 14.35W 41V 350mA HLO Dim Par20\Heatsink\PDF

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|--------------|---|------|
| 1 | 61-001197-00 | HEATSINK,AL,3003,DER365,PI CUSTOM | 1 |
| 2 | 60-00051-00 | POST,HEATSINK,SS,NICKEL PLATED,5mm W x 9.1 mm T | 1 |
| 3 | 75-00084-00 | RIVET,Al,,093 DIA x 0.187 C'sunk | 1 |

POWER INTEGRATIONS

The product and applications illustrated herein (including circuits external to the product and transformer construction) may be covered by one or more U.S. and foreign patents or potentially by pending U.S. and foreign patent applications assigned to Power Integrations. A complete list of Power Integrations' patents may be found at www.powerint.com

Copyright 2013, Power Integrations
Proprietary and Confidential

| | | | | |
|--|--|---------------|--------|---|
| REMOVE ALL BURRS | UNLESS OTHERWISE SPECIFIED: | NAME | DATE | Power Integrations TITLE: HEATSINK, DWG, DER365, PI CUSTOM SIZE A DWG. NO. 61-00119-01 REV 01 SCALE: 2:1 SHEET 1 OF 1 |
| BREAK SHARP EDGES | DIMENSIONS ARE IN INCHES | DRAWN BY: JNG | 013013 | |
| PART TO BE CLEANED & FREE OF DIRT, OIL OR DEBRIS | TOLERANCES: ANGULAR: MACH ± 0°30' X.X ±0.1 X.XX ±0.01 X.XXX ±0.005 | CHECKED BY: | | |
| | ASME Y14.5 | ENG APPR. | | |
| NEXT ASSY | MATERIAL | MFG APPR. | | |
| USED ON | FINISH | Q.A. | | |
| APPLICATION | DO NOT SCALE DRAWING | COMMENTS: | | |

8.3 Heat Sink and U1 Assembly Drawing

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|---|------|
| 1 | 61-00119-00 | HEATSINK, CUSTOM, DER365 | 1 |
| 2 | 75-00001-00 | SCREW MACHINE PHIL 4-40 X 1/4 SS | 1 |
| 3 | 75-00164-00 | WASHER FLAT #4 ZINC, OD 0.219 ID 0.125, THK 0.032, YELLOW CHROME FINISH | 1 |
| 4 | 60-00037-00 | HEATSINK HARDWARE, EDGE CLIP, 12.40mmL x 6.50mmW | 1 |
| 5 | 75-00068-00 | NUT, HEX, KEP4-40, ZINC PLATE | 1 |
| 6 | 10-00638-00 | LYTswitch, LYT4311E, eSIP-7C | 1 |
| 7 | 60-00035-00 | THERMAL GREASE, SILICONE, 5 OZ TUBE | 1 |

F:\Apps_Files\Public\Design Example Reports\DER-365 14.35W 41V 350mA HLO Dim Par20\Heatsink\PDF

| | | | | |
|--|--|-------------|------------|---|
| REMOVE ALL BURRS | UNLESS OTHERWISE SPECIFIED: | NAME | DATE | Power Integrations TITLE: HEATSINK, ASSY, ESIP, DER365, PI CUSTOM SIZE DWG. NO. REV A 61-00119-02 01 SCALE: 1:1 SHEET 1 OF 1 |
| BREAK SHARP EDGES | DIMENSIONS ARE IN INCHES | DRAWN BY: | JNG 022713 | |
| PART TO BE CLEANED & FREE OF DIRT, OIL OR DEBRIS | TOLERANCES: ANGULAR: MACH ± 0°30' X.X ±0.1 X.XX ±0.01 X.XXX ±0.005 | CHECKED BY: | | |
| | ASME Y14.5 | ENG APPR. | | |
| NEXT ASSY | MATERIAL | MFG APPR. | | |
| USED ON | FINISH | Q.A. | | |
| APPLICATION | DO NOT SCALE DRAWING | COMMENTS: | | |

Copyright 2013, Power Integrations
Proprietary and Confidential



9 Performance Data

All measurements performed at room temperature using an LED load. The following data was taken measured using 3 sets of loads representing a load range of 38 V to 44 V (output voltage). Refer to the table on Section 9.6 for complete test data values.

9.1 Efficiency

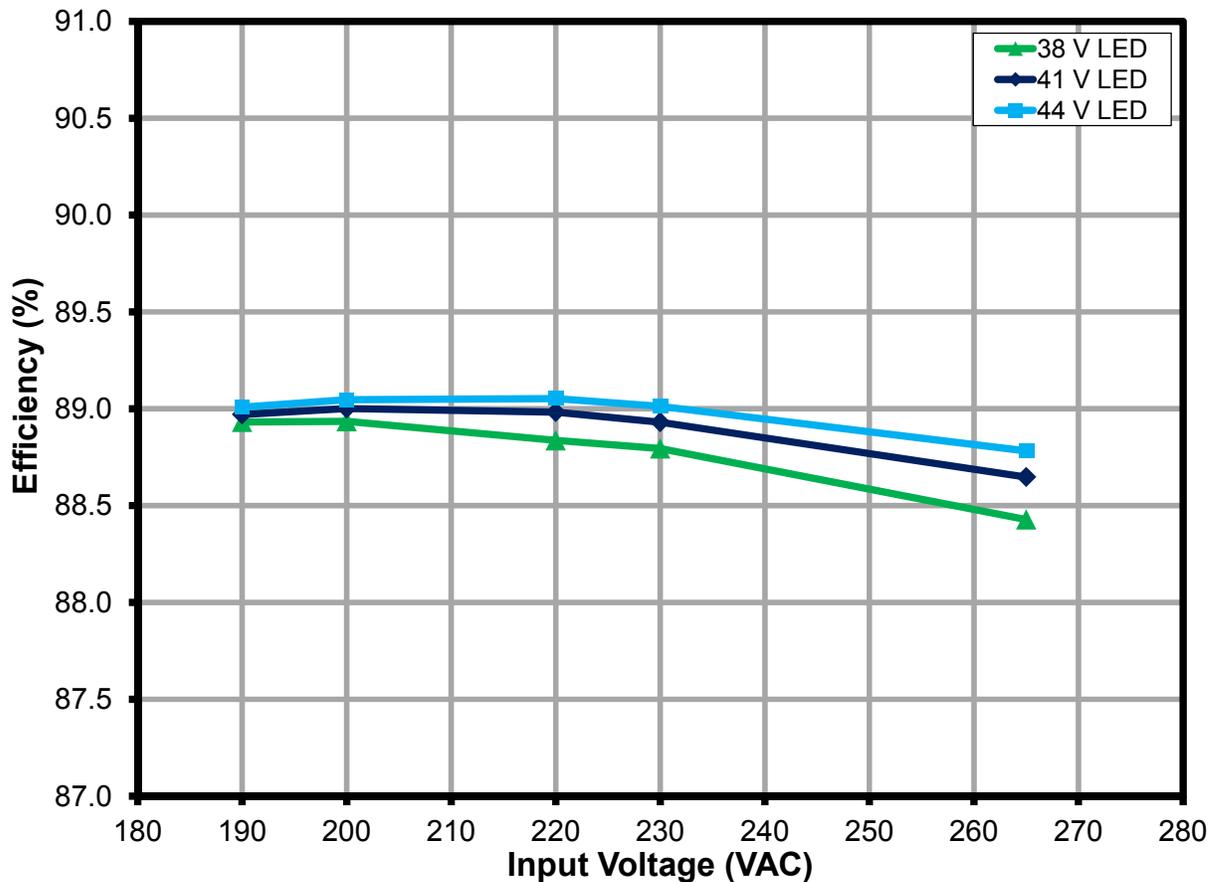


Figure 9 – Efficiency vs. Line and Load.



9.2 Line and Load Regulation

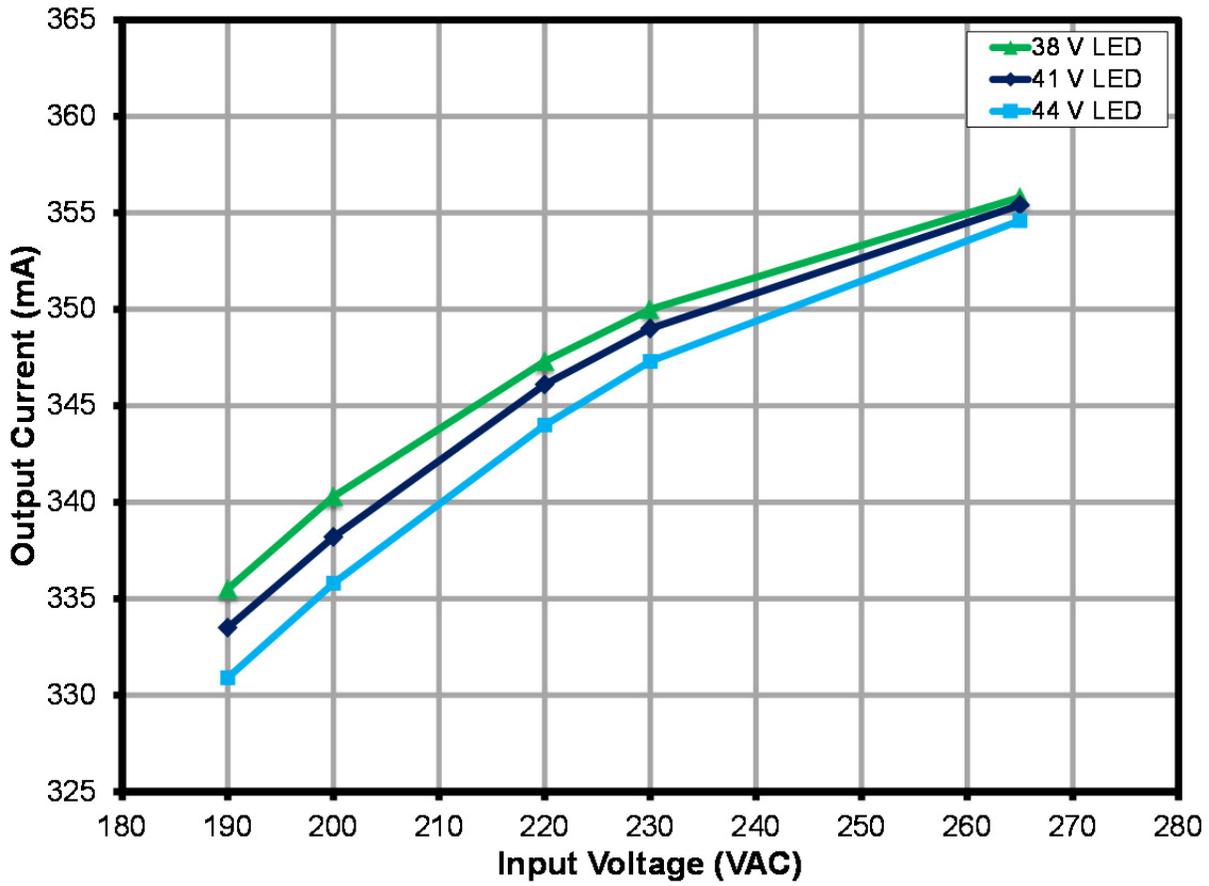


Figure 10 – Regulation vs. Line and Load.



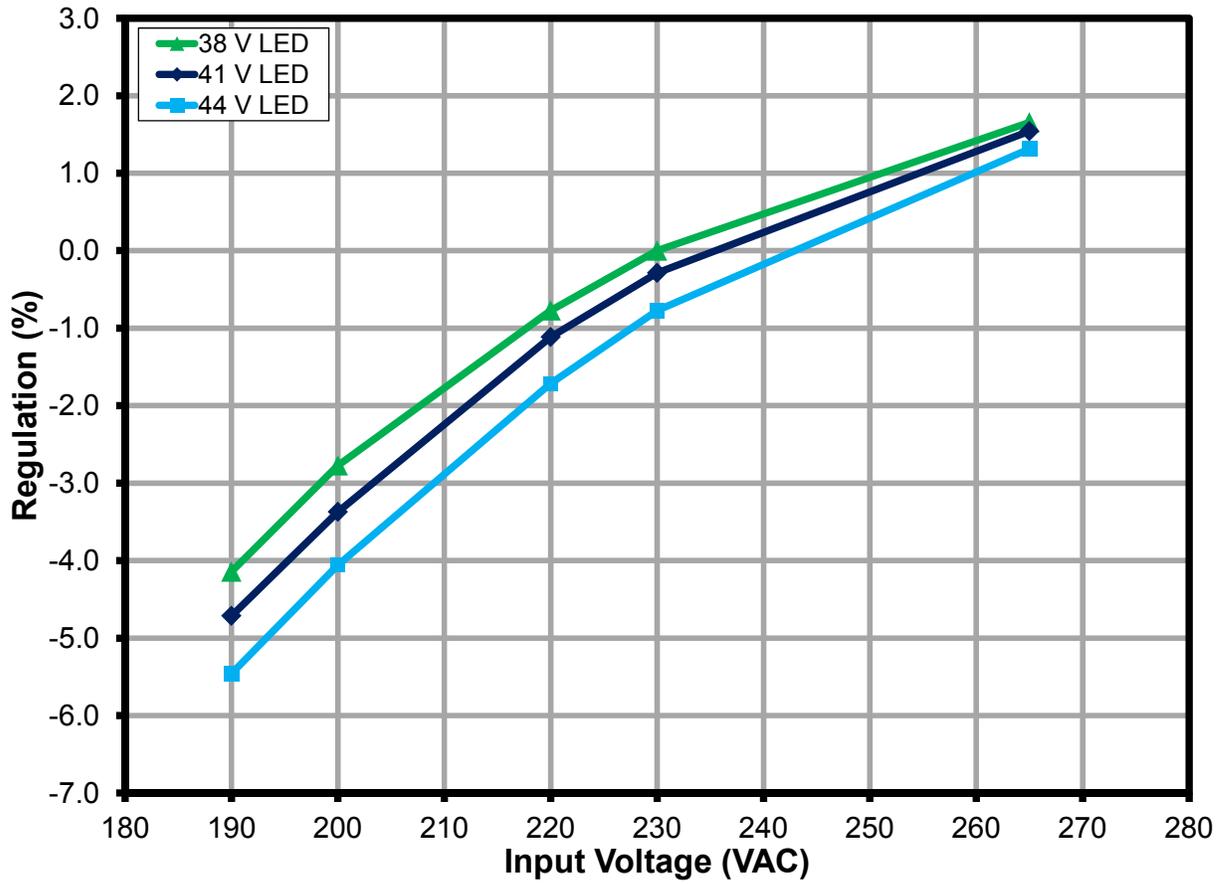


Figure 11 – % Regulation vs. Line and Load.



9.3 Power Factor

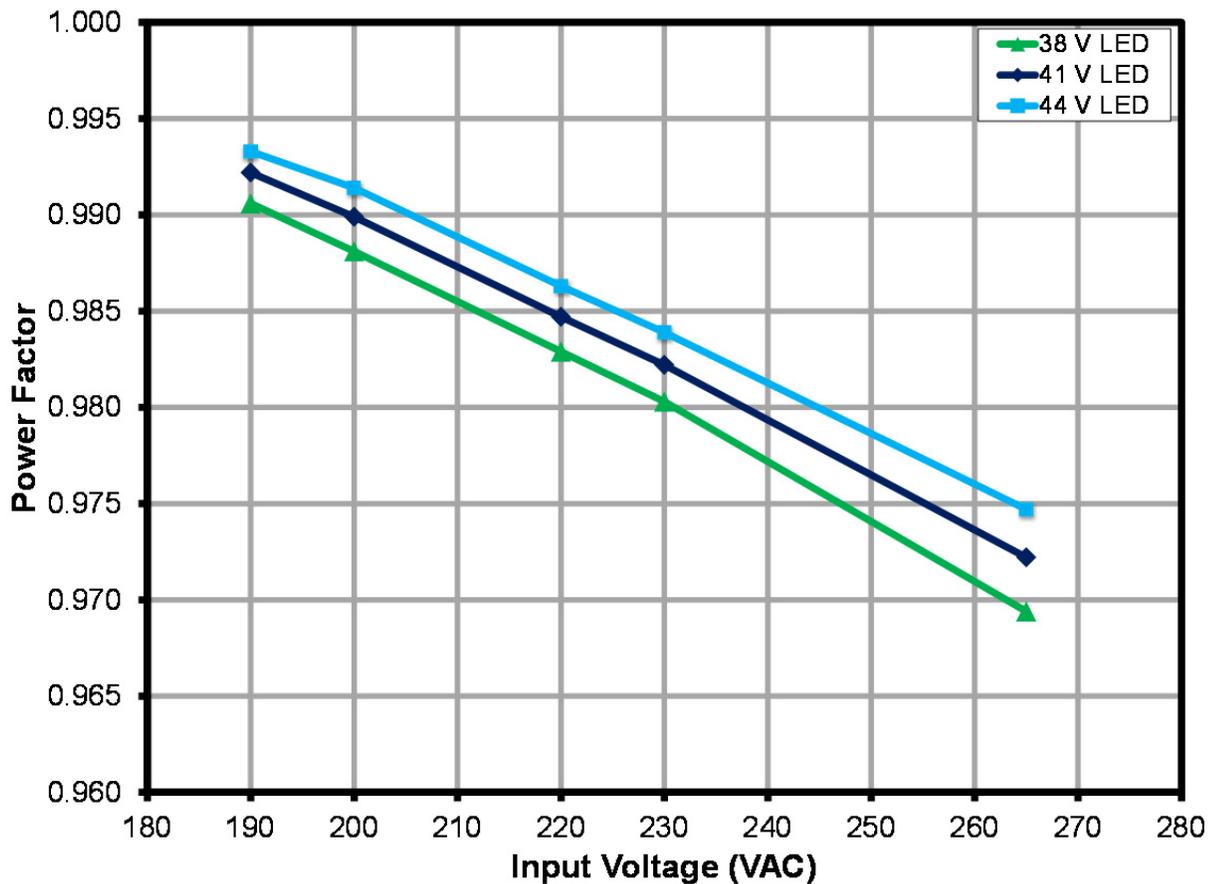


Figure 12 – Power Factor vs. Line and Load.



9.4 A-THD

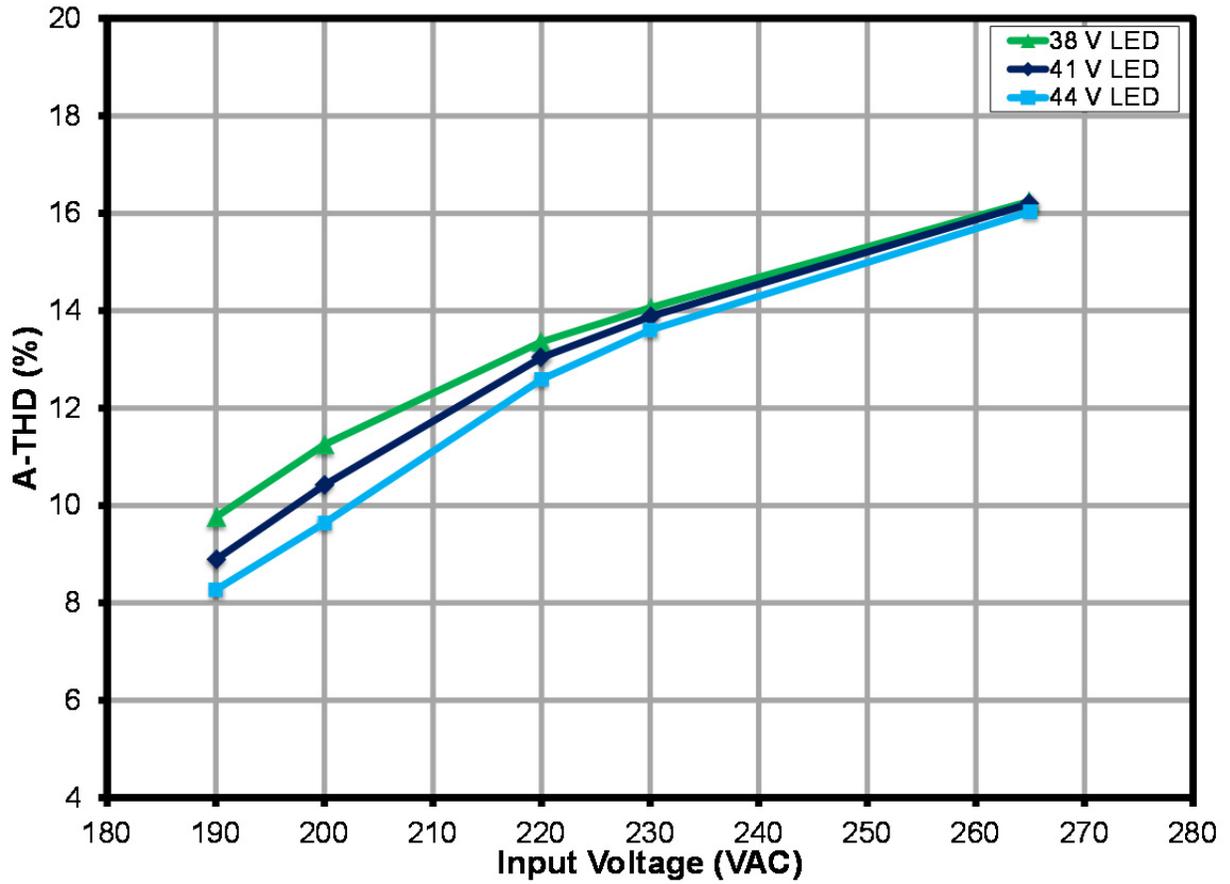


Figure 13 – A-THD vs. Line and Load.



9.5 Harmonics

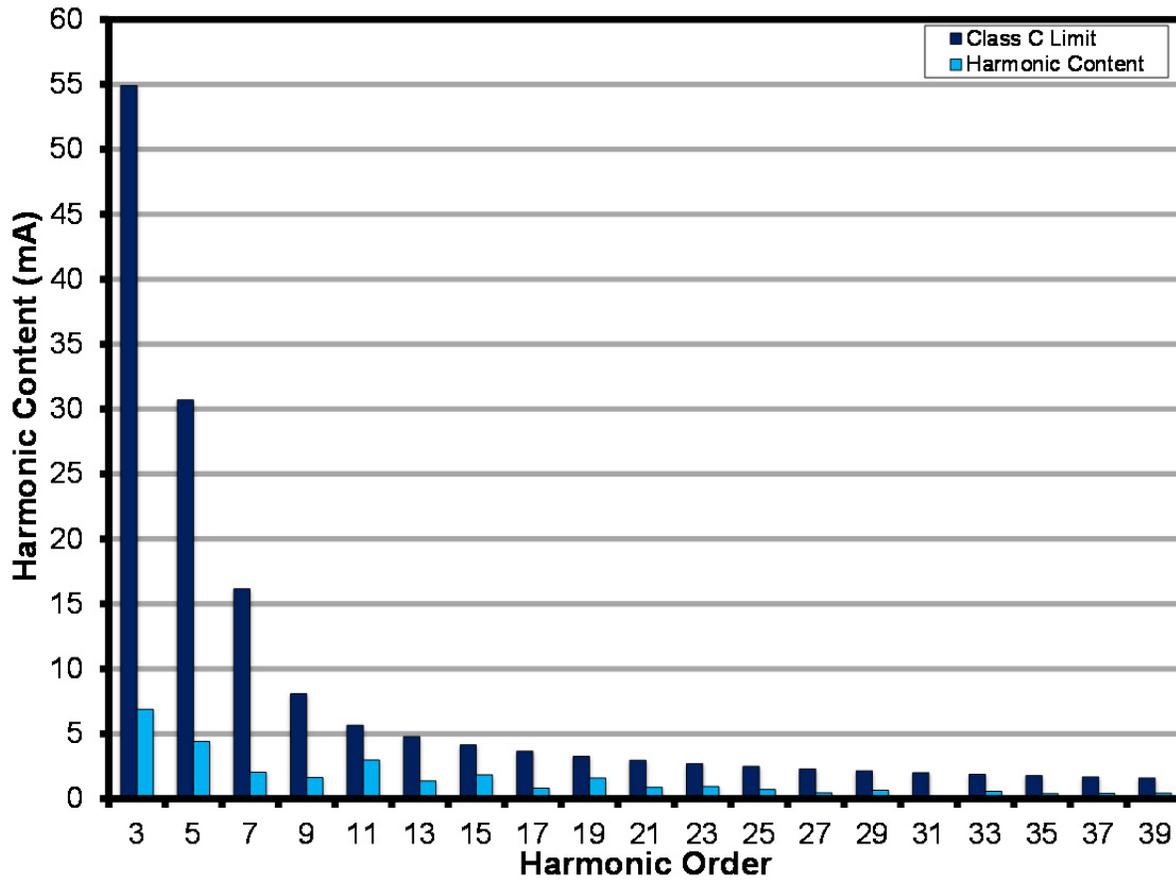


Figure 14 – 41 V LED Load Input Current Harmonics at 230 VAC, 50 Hz.



9.6 Test Data

All measurements were taken with the board at open frame, 25 °C ambient, and 50 Hz line frequency.

9.6.1 Test Data, 38 V LED Load

| Input | | Input Measurement | | | | | Load Measurement | | | | |
|----------------------------|--------------|--|---|------------------------|-------|-------|--|---|-------------------------|-------------------|-------|
| VAC (V _{RMS}) | Freq (Hz) | V _{IN} (V _{RMS}) | I _{IN} (mA _{RMS}) | P _{IN} (W) | PF | %ATHD | V _{OUT} (V _{DC}) | I _{OUT} (mA _{DC}) | P _{OUT} (W) | Efficiency (%) | % Reg |
| 190 | 50 | 190.33 | 76.15 | 14.357 | 0.991 | 9.76 | 37.9830 | 335.500 | 12.768 | 88.93 | -4.14 |
| 200 | 50 | 200.34 | 73.59 | 14.569 | 0.988 | 11.25 | 38.0080 | 340.300 | 12.957 | 88.94 | -2.77 |
| 220 | 50 | 220.38 | 68.78 | 14.898 | 0.983 | 13.36 | 38.0430 | 347.300 | 13.235 | 88.84 | -0.77 |
| 230 | 50 | 230.37 | 66.55 | 15.029 | 0.980 | 14.06 | 38.0620 | 350.000 | 13.345 | 88.79 | 0.00 |
| 265 | 50 | 265.48 | 59.64 | 15.348 | 0.969 | 16.25 | 38.0850 | 355.800 | 13.572 | 88.43 | 1.66 |

9.6.2 Test Data, 41 V LED Load

| Input | | Input Measurement | | | | | Load Measurement | | | | |
|----------------------------|--------------|--|---|------------------------|-------|-------|--|---|-------------------------|-------------------|-------|
| VAC (V _{RMS}) | Freq (Hz) | V _{IN} (V _{RMS}) | I _{IN} (mA _{RMS}) | P _{IN} (W) | PF | %ATHD | V _{OUT} (V _{DC}) | I _{OUT} (mA _{DC}) | P _{OUT} (W) | Efficiency (%) | % Reg |
| 190 | 50 | 190.31 | 81.53 | 15.395 | 0.992 | 8.89 | 41.0100 | 333.500 | 13.697 | 88.97 | -4.71 |
| 200 | 50 | 200.33 | 78.77 | 15.621 | 0.990 | 10.42 | 41.0400 | 338.200 | 13.903 | 89.00 | -3.37 |
| 220 | 50 | 220.35 | 73.75 | 16.003 | 0.985 | 13.04 | 41.0850 | 346.100 | 14.240 | 88.98 | -1.11 |
| 230 | 50 | 230.41 | 71.37 | 16.152 | 0.982 | 13.88 | 41.0990 | 349.000 | 14.364 | 88.93 | -0.29 |
| 265 | 50 | 265.48 | 64.00 | 16.517 | 0.972 | 16.2 | 41.1390 | 355.400 | 14.642 | 88.65 | 1.54 |

9.6.3 Test Data, 44 V LED Load

| Input | | Input Measurement | | | | | Load Measurement | | | | |
|----------------------------|--------------|--|---|------------------------|-------|-------|--|---|-------------------------|-------------------|-------|
| VAC (V _{RMS}) | Freq (Hz) | V _{IN} (V _{RMS}) | I _{IN} (mA _{RMS}) | P _{IN} (W) | PF | %ATHD | V _{OUT} (V _{DC}) | I _{OUT} (mA _{DC}) | P _{OUT} (W) | Efficiency (%) | % Reg |
| 190 | 50 | 190.33 | 86.67 | 16.385 | 0.993 | 8.27 | 44.0050 | 330.900 | 14.584 | 89.01 | -5.46 |
| 200 | 50 | 200.33 | 83.71 | 16.625 | 0.991 | 9.64 | 44.0310 | 335.800 | 14.804 | 89.05 | -4.06 |
| 220 | 50 | 220.39 | 78.45 | 17.054 | 0.986 | 12.59 | 44.0860 | 344.000 | 15.187 | 89.05 | -1.71 |
| 230 | 50 | 230.41 | 76.01 | 17.230 | 0.984 | 13.6 | 44.1070 | 347.300 | 15.337 | 89.01 | -0.77 |
| 265 | 50 | 265.47 | 68.25 | 17.660 | 0.975 | 16.03 | 44.1540 | 354.600 | 15.679 | 88.78 | 1.31 |



10 Dimming Performance Data

TRIAC dimming results were taken with input voltage of 230 VAC, 50 Hz line frequency, room temperature, and nominal 41 V LED load.

10.1 Dimming Curve with Leading Edge Type Dimmer

Taken using programmable AC source providing leading edge chopped AC input.

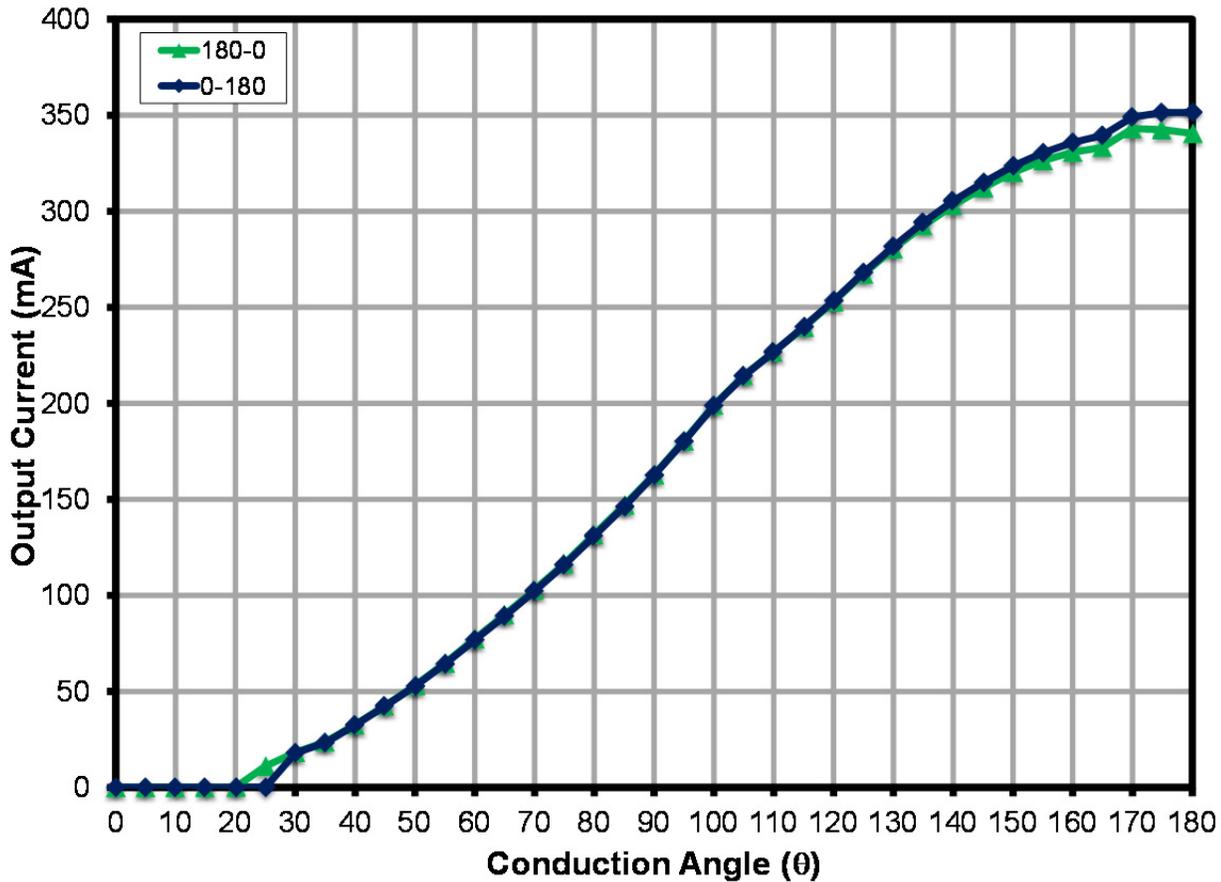


Figure 15 – Leading Edge Dimming Characteristics.



10.2 Dimmer Compatibility List

The unit was tested with the following high-line dimmers at 230 VAC, 50 Hz input and 41 V LED load and using Agilent 6812B AC source.

| Chinese Dimmers | Type | Maximum Setting I _{OUT} (mA) | Minimum Setting I _{OUT} (mA) | Dim Ratio |
|-----------------|------|--|--|-----------|
| TCL 630 W | L | 334 | 15 | 22 |
| EBA HUANG | L | 337 | 1 | 337 |
| SB ELECT 600 W | L | 326 | 2 | 163 |
| MYONGBO | L | 336 | 40 | 8 |
| CLIPMEI | L | 333 | 3 | 111 |
| MANK 200 W | L | 334 | 54 | 6 |

| German Dimmers | Type | Maximum Setting I _{OUT} (mA) | Minimum Setting I _{OUT} (mA) | Dim Ratio |
|-------------------|------|--|--|-----------|
| REV 300 W | L | 317 | 1 | 317 |
| BUSCH 2250 | L | 320 | 25 | 13 |
| MERTEN 572499 | L | 331 | 15 | 22 |
| BERKER 2875 600 W | L | 317 | 30 | 11 |
| KOPP 8033 | L | 293 | 25.9 | 11 |

| Korean Dimmers | Type | Maximum Setting I _{OUT} (mA) | Minimum Setting I _{OUT} (mA) | Dim Ratio |
|----------------|------|--|--|-----------|
| ANAM 500W | L | 332 | 90 | 4 |
| SHIN SUNG 500W | L | 336 | 66 | 5 |
| FANTASIA 500W | L | 337 | 44 | 8 |

| EU Dimmers | Type | Maximum Setting I _{OUT} (mA) | Minimum Setting I _{OUT} (mA) | Dim Ratio |
|--------------------|------|--|--|-----------|
| BERKER 2830 10 | L | 317 | 37 | 9 |
| JUNG 225 NV DE | L | 310 | 24.6 | 13 |
| JUNG 266 G DE | L | 318 | 32 | 10 |
| BUSCH 2200 UJ-212 | L | 317 | 44 | 7 |
| BUSCH 2250 U | L | 326 | 4.3 | 76 |
| BUSCH 2247 U | L | 317 | 43.7 | 7 |
| GIRA 2262 00 / IO1 | L | 318 | 16 | 20 |
| GIRA 0300 00 / IO1 | L | 315 | 43 | 7 |
| GIRA 0302 00 / IO1 | L | 318 | 33 | 10 |

| Trailing Edge Dimmers | Type | Maximum Setting I _{OUT} (mA) | Minimum Setting I _{OUT} (mA) | Dim Ratio |
|-----------------------|------|--|--|-----------|
| PEHA 433HAB | T | 311 | 78 | 4 |
| PEHA 433HAB oA | T | 274 | 48 | 6 |
| BUSCH 6513 | T | 341 | 89 | 4 |
| JUNG 254 UDIE 1 | T | 315 | 97 | 3 |

Figure 16 – Compatibility List.



11 Thermal Performance

Images captured after running for >30 minutes at room temperature (25 °C), open frame for the conditions specified.

NOTE: Potting the board or placing heat sink on U1 may be necessary when used at high ambient conditions.

11.1 Non-Dimming $V_{IN} = 190\text{ VAC}, 50\text{ Hz}, 41\text{ V LED Load}$

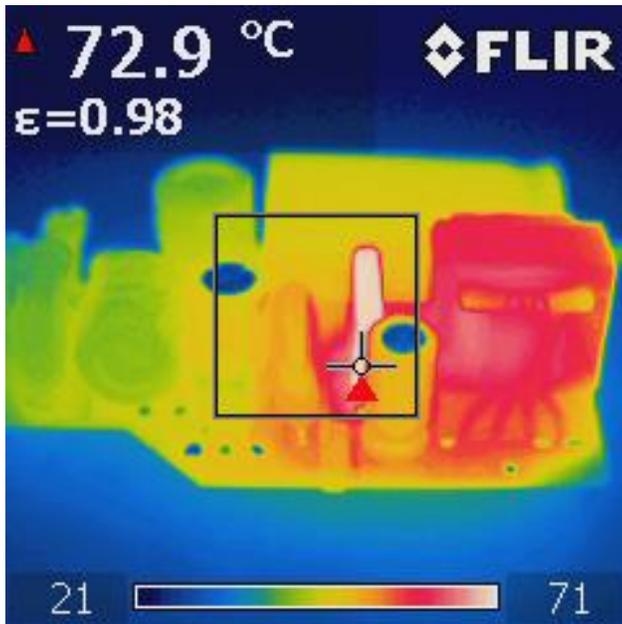


Figure 17 – Top Side.
U1-LYT4311E: 72.9 °C.

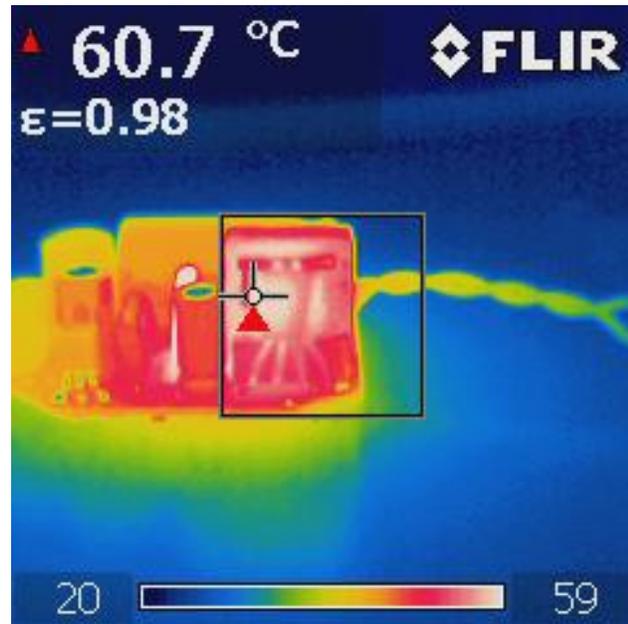


Figure 18 – Top Side.
T1: 60.7 °C.

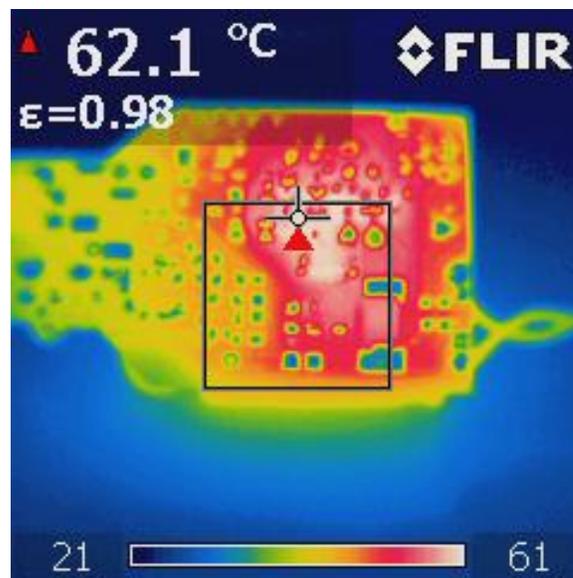


Figure 19 – Bottom Side.
PCB: 62.1 °C.

11.2 Non-Dimming $V_{IN} = 265 \text{ VAC}$, 50 Hz, 41 V LED Load

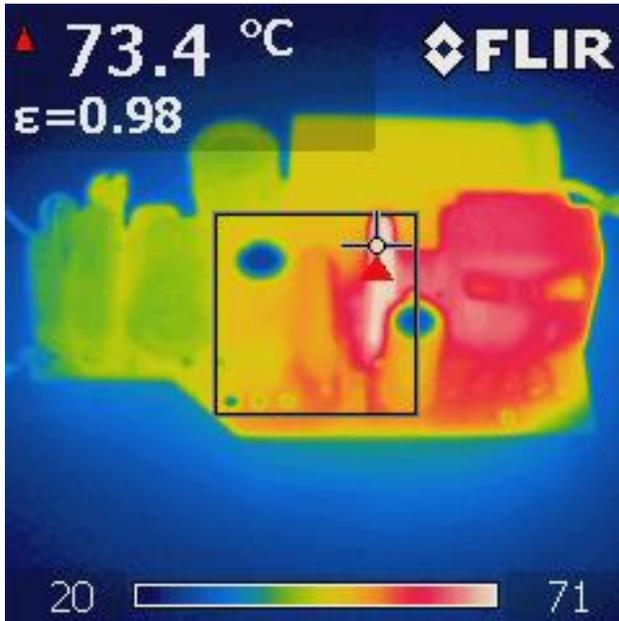


Figure 20 – Top Side.
 U1-LYT4311E: 73.4 °C.

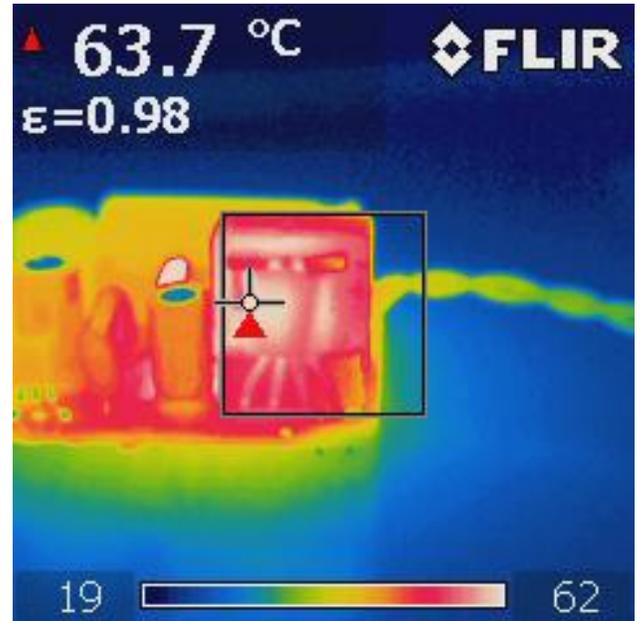


Figure 21 – Top Side, Inductor.
 T1: 63.7 °C.

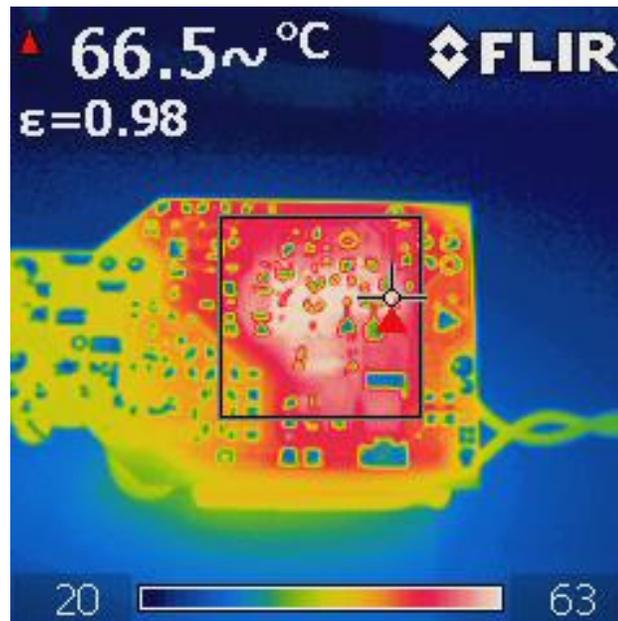


Figure 22 – Bottom Side.
 PCB: 66.5 °C.



11.3 Dimming $V_{IN} = 230 \text{ VAC}$, 50 Hz, 41 V LED Load, REV300 Dimmer

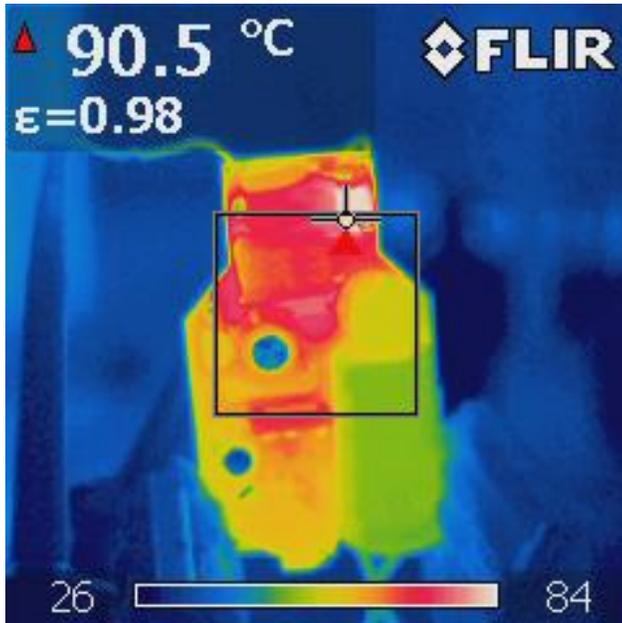


Figure 23 – 90° Conduction Angle.
R26: 90.5 °C.

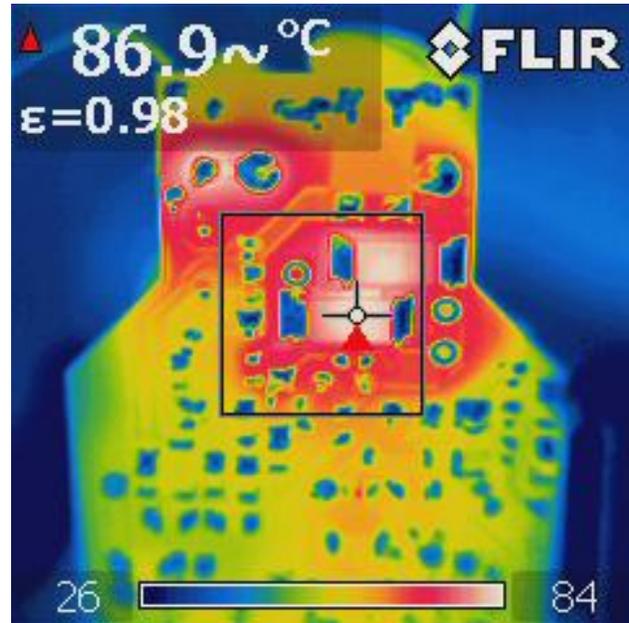


Figure 24 – 90° Conduction Angle.
R2: 86.9 °C.

12 Non-Dimming Waveforms

12.1 Input Voltage and Input Current Waveforms

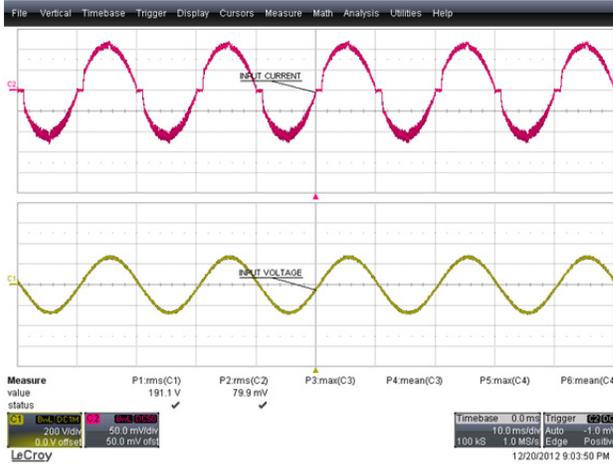


Figure 25 – 190 VAC, Full Load.
 Upper: I_{IN} , 50 mA / div.
 Lower: V_{IN} , 200 V, 10 ms / div.

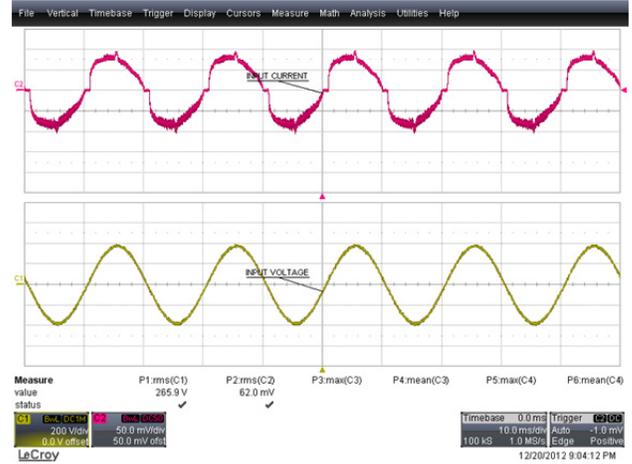


Figure 26 – 265 VAC, Full Load.
 Upper: I_{IN} , 50 mA / div.
 Lower: V_{IN} , 200 V, 10 ms / div.

12.2 Output Current and Output Voltage at Normal Operation

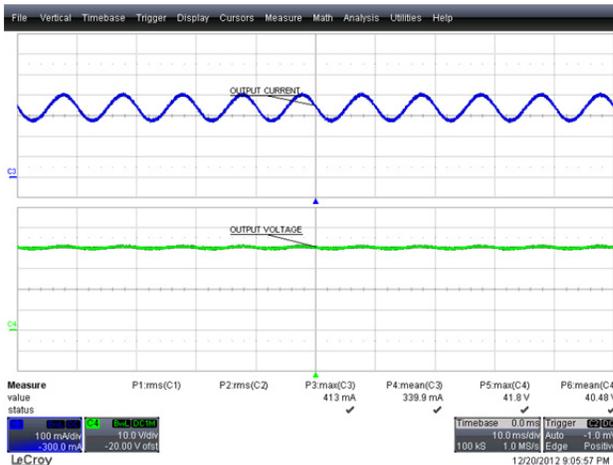


Figure 27 – 190 VAC, 50 Hz Full Load.
 Upper: I_{OUT} , 100 mA / div.
 Lower: V_{OUT} , 10 V, 10 ms / div.

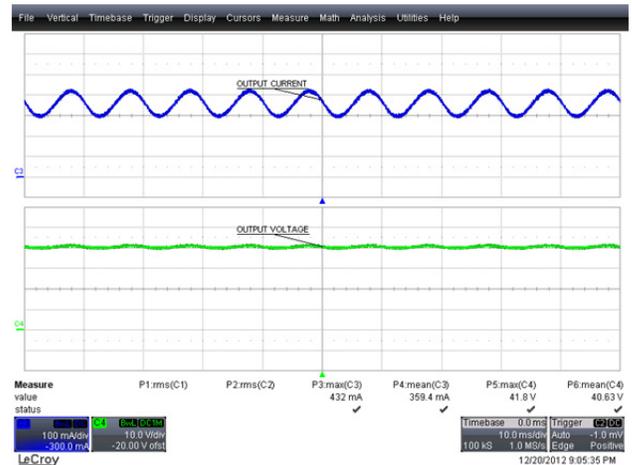


Figure 28 – 265 VAC, 50 Hz Full Load.
 Upper: I_{OUT} , 100 mA / div.
 Lower: V_{OUT} , 10 V, 10 ms / div.



12.3 Input Voltage and Output Current Waveform at Start-up

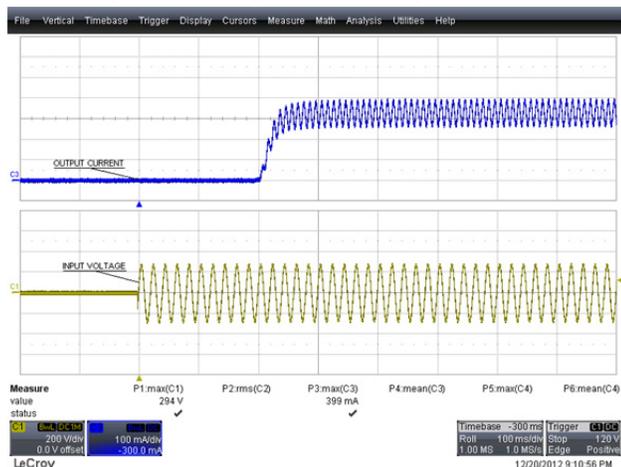


Figure 29 – 190 VAC, 50 Hz.
 Upper: I_{OUT} , 100 mA / div.
 Lower: V_{IN} , 200 V, 100 ms / div.

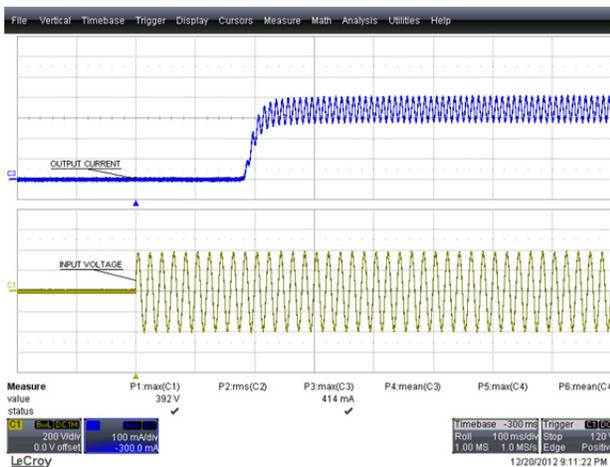


Figure 30 – 265 VAC, 50 Hz.
 Upper: I_{OUT} , 100 mA / div.
 Lower: V_{IN} , 200 V, 100 ms / div.

12.4 Drain Voltage and Current at Normal Operation

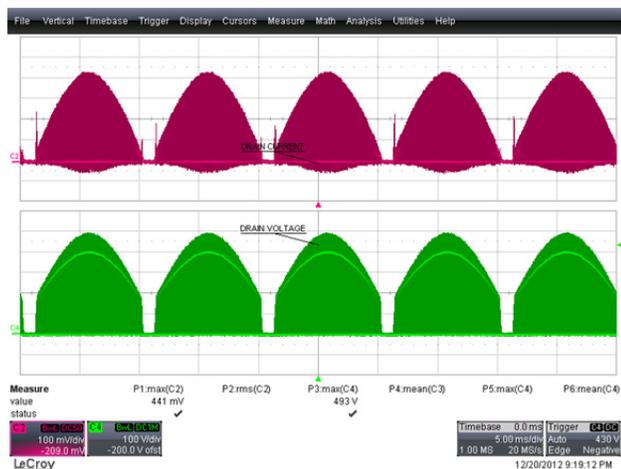


Figure 31 – 190 VAC, 50 Hz.
 Upper: I_{DRAIN} , 100 mA / div.
 Lower: V_{DRAIN} , 100 V, 5 ms / div.

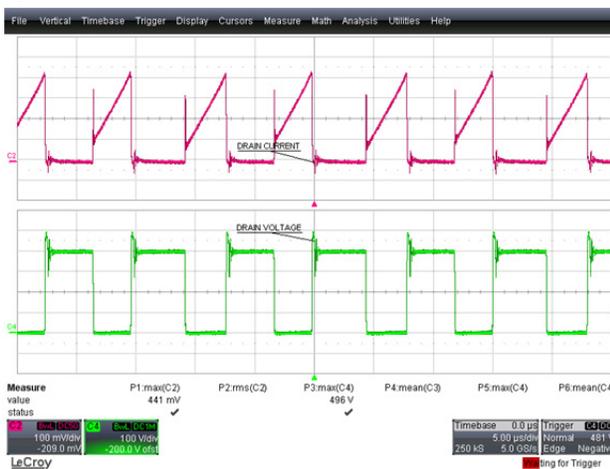


Figure 32 – 190 VAC, 50 Hz.
 Upper: I_{DRAIN} , 100 mA / div.
 Lower: V_{DRAIN} , 100 V / div., 5 μ s / div.



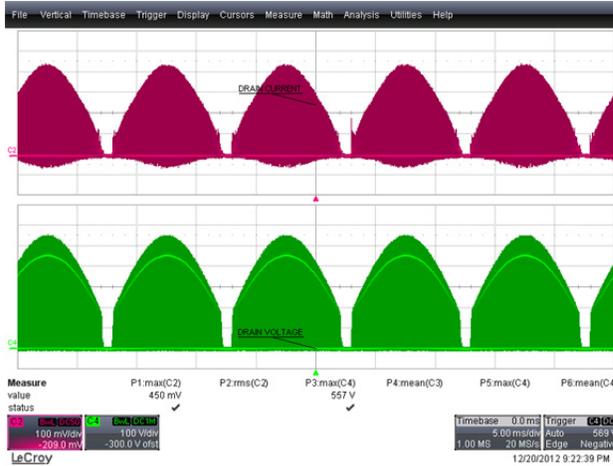


Figure 33 – 230 VAC, 50 Hz.
 Upper: I_{DRAIN} , 100 mA / div.
 Lower: V_{DRAIN} , 100 V, 5 ms / div.

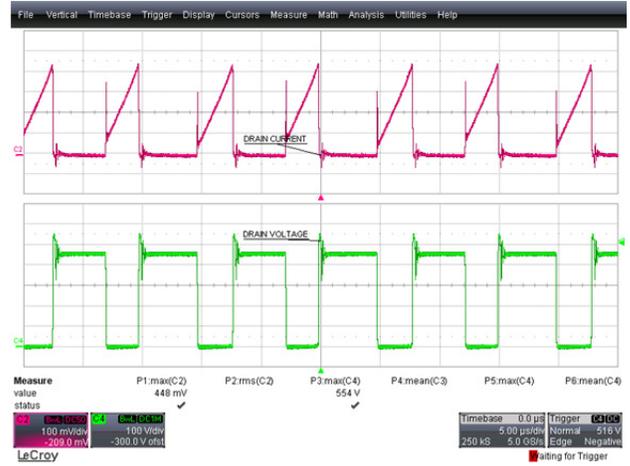


Figure 34 – 230 VAC, 50 Hz.
 Upper: I_{DRAIN} , 100 mA / div.
 Lower: V_{DRAIN} , 100 V / div., 5 μ s / div.



Figure 35 – 265 VAC, 50 Hz.
 Upper: I_{DRAIN} , 100 mA / div.
 Lower: V_{DRAIN} , 100 V, 5 ms / div.

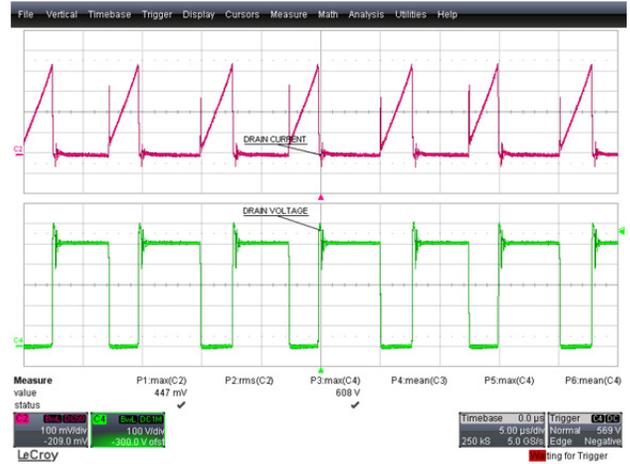


Figure 36 – 265 VAC, 50 Hz.
 Upper: I_{DRAIN} , 100 mA / div.
 Lower: V_{DRAIN} , 100 V / div., 5 μ s / div.

12.5 Start-up Drain Voltage and Current

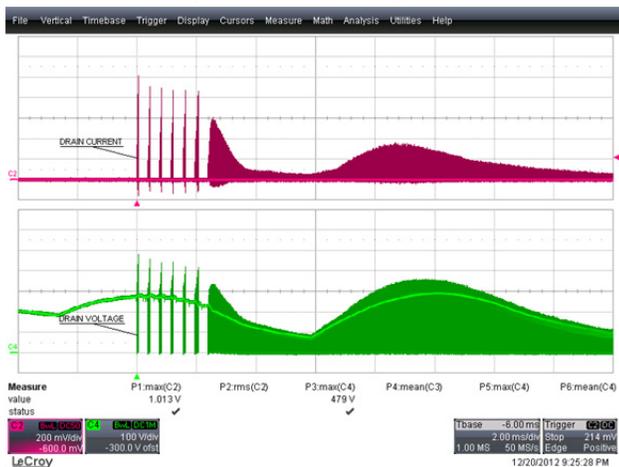


Figure 37 – 190 VAC, 50 Hz Start-up.
 Upper: I_{DRAIN} , 200 mA / div.
 Lower: V_{DRAIN} , 100 V, 2 ms / div.

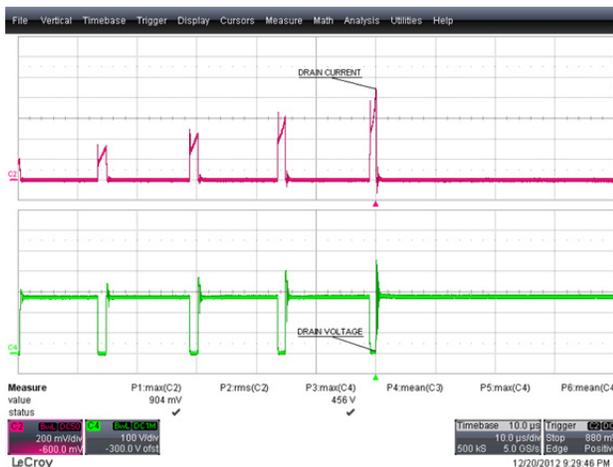


Figure 38 – 190 VAC, 50 Hz Start-up.
 Upper: I_{DRAIN} , 200 mA / div.
 Lower: V_{DRAIN} , 100 V, 10 μs / div.

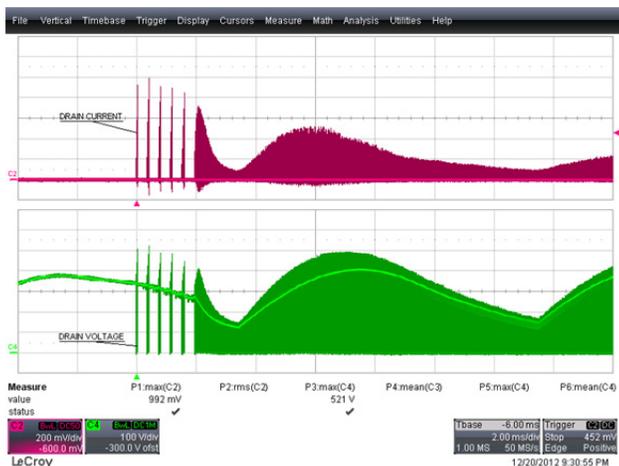


Figure 39 – 265 VAC, 50 Hz Start-up.
 Upper: I_{DRAIN} , 200 mA / div.
 Lower: V_{DRAIN} , 100 V, 2 ms / div.



Figure 40 – 265 VAC, 50 Hz Start-up.
 Upper: I_{DRAIN} , 200 mA / div.
 Lower: V_{DRAIN} , 100 V, 10 μs / div.



12.6 Drain Current and Drain Voltage during Output Short Condition



Figure 41 – 190 VAC, 50 Hz Output Short Condition.
 Upper: I_{DRAIN} , 200 mA / div.
 Lower: V_{DRAIN} , 100 V, 200 ms / div.

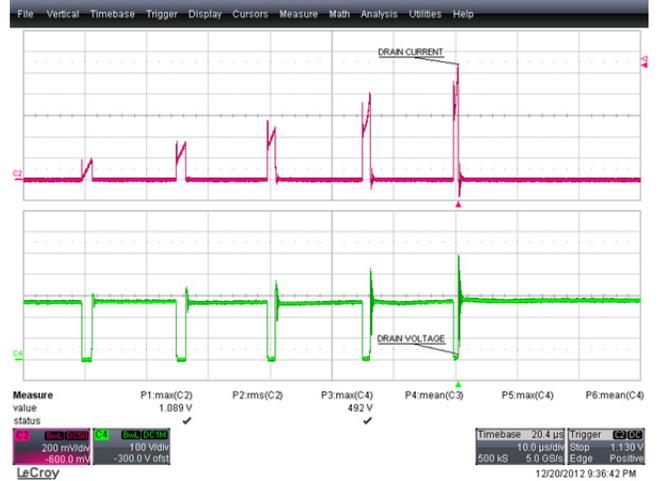


Figure 42 – 190 VAC, 50 Hz Output Short Condition.
 Upper: I_{DRAIN} , 200 mA / div.
 Lower: V_{DRAIN} , 100 V, 10 μ s / div.

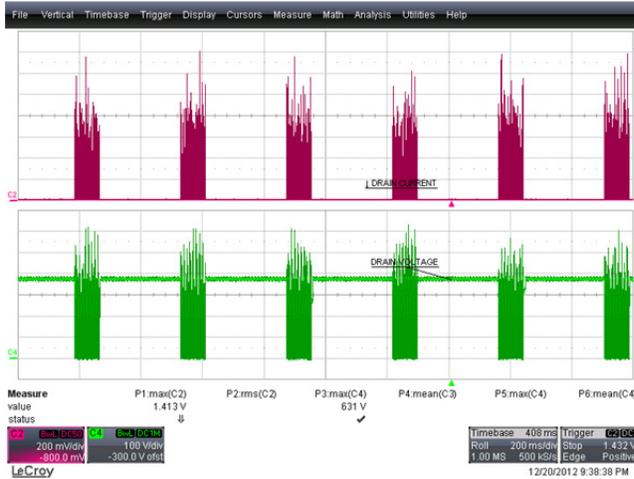


Figure 43 – 265 VAC, 50 Hz Output Short Condition.
 Upper: I_{DRAIN} , 200 mA / div.
 Lower: V_{DRAIN} , 100 V, 200 ms / div.

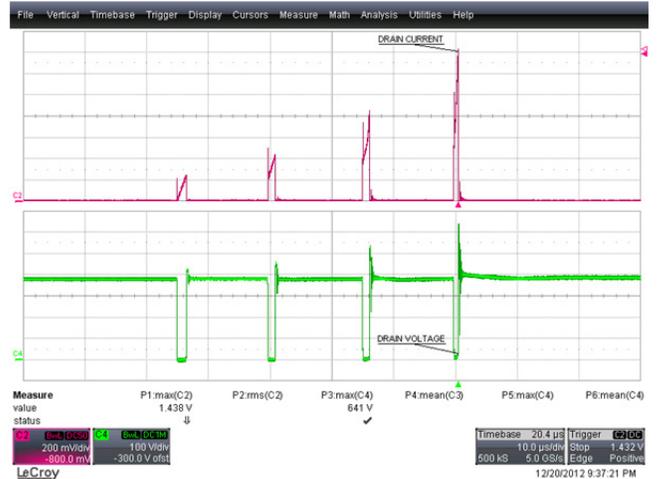


Figure 44 – 265 VAC, 50 Hz Output Short Condition.
 Upper: I_{DRAIN} , 200 mA / div.
 Lower: V_{DRAIN} , 100 V, 10 μ s / div.



12.7 Output Diode Current and Voltage Waveforms

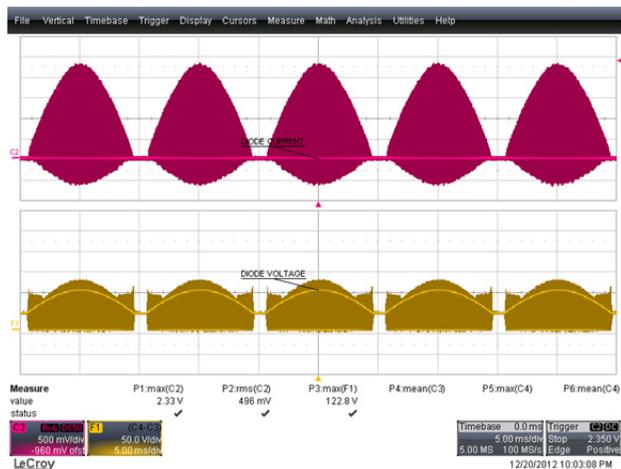


Figure 45 – 190 VAC, 50 Hz.
Upper: I_{D7} , 0.5 A / div.
Lower: V_{D7} , 50 V, 5 ms / div.

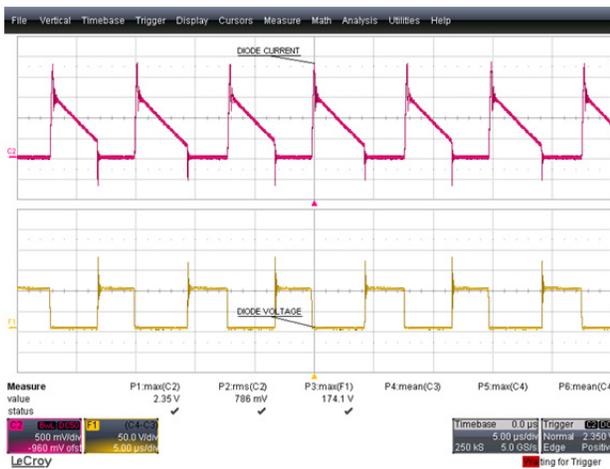


Figure 46 – 190 VAC, 50 Hz.
Upper: I_{D7} , 0.5 A / div.
Lower: V_{D7} , 50 V / div., 5 μs / div.

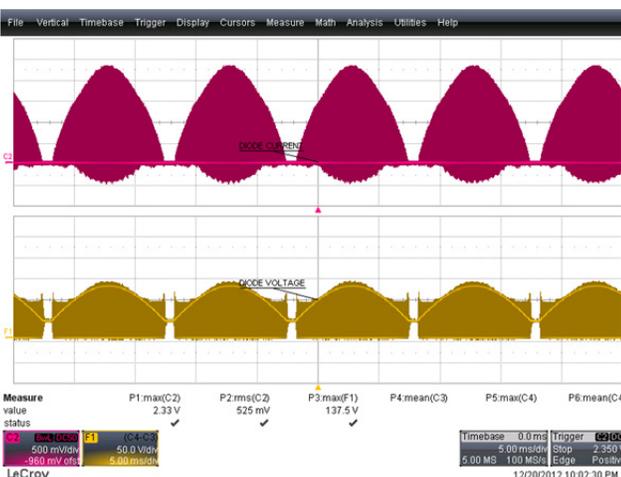


Figure 47 – 265 VAC, 50 Hz.
Upper: I_{D7} , 0.5 A / div.
Lower: V_{D7} , 50 V, 5 ms / div.

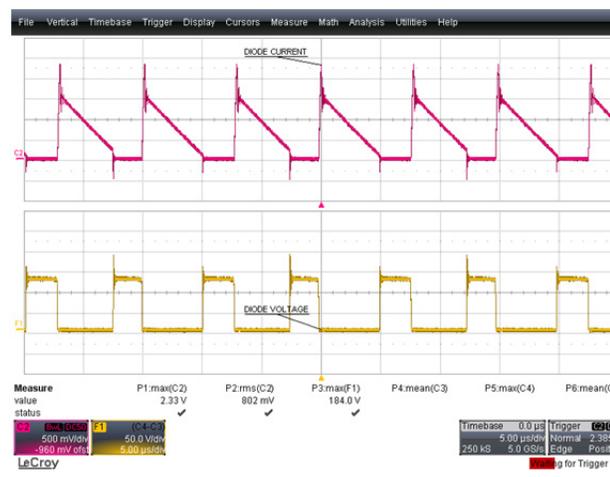


Figure 48 – 265 VAC, 50 Hz.
Upper: I_{D7} , 0.5 A / div.
Lower: V_{D7} , 50 V / div., 5 μs / div.



12.8 Output Diode Current and Voltage Start-up Waveforms

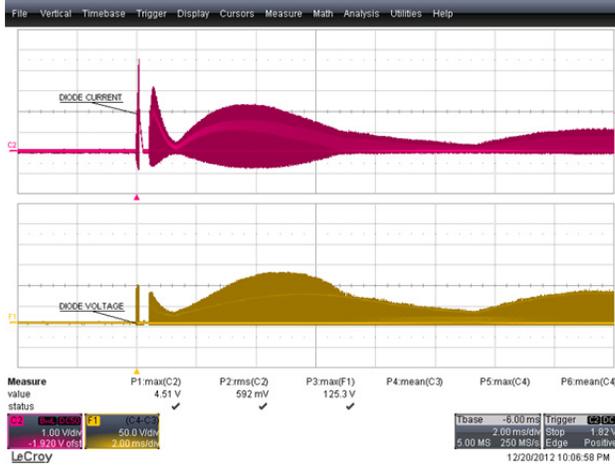


Figure 49 – 190 VAC, 50 Hz.
Upper: I_{D7} , 1 A / div.
Lower: V_{D7} , 50 V, 2 ms / div.

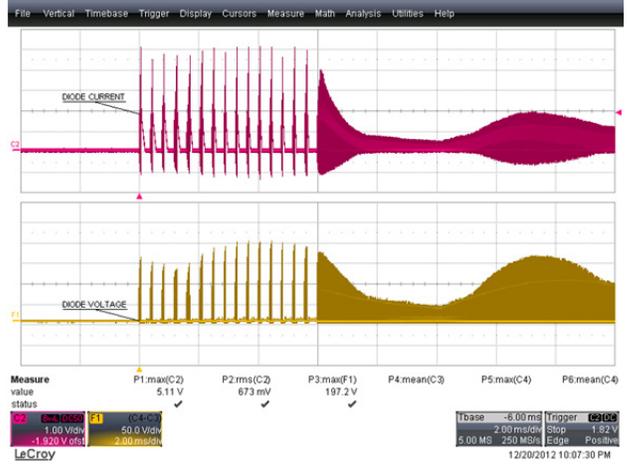


Figure 50 – 265 VAC, 50 Hz.
Upper: I_{D7} , 1 A / div.
Lower: V_{D7} , 50 V / div., 2 ms / div.

12.9 Output Diode Current and Voltage Short-Circuit Waveforms



Figure 51 – 190 VAC, 50 Hz.
Upper: I_{D7} , 1 A / div.
Lower: V_{D7} , 50 V, 200 ms / div.



Figure 52 – 265 VAC, 50 Hz.
Upper: I_{D7} , 1 A / div.
Lower: V_{D7} , 50 V / div., 200 ms / div.



12.10 Brown-out

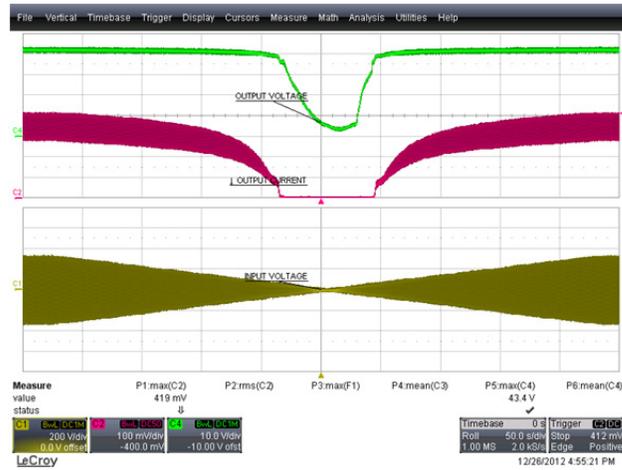


Figure 53 – 230 VAC, 50 Hz.
 CH4: V_{OUT} , 10 V / div.
 CH2: I_{OUT} , 100 mA / div.
 CH1: V_{IN} , 200 V / div.



12.11 Line Transient

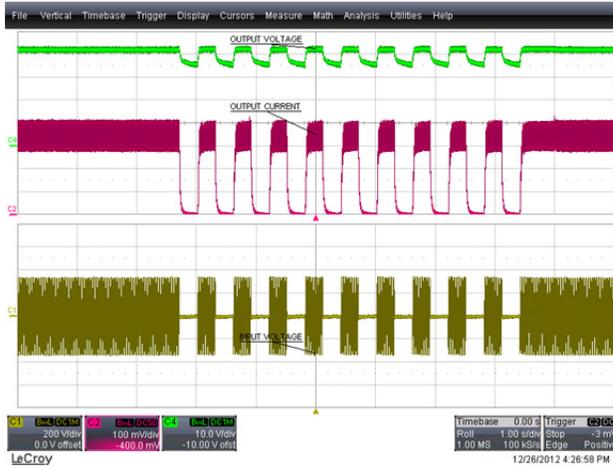


Figure 54 – 230 VAC, 50 Hz.
 300 ms ON, 300 ms OFF.
 CH4: V_{OUT}, 10 V / div.
 CH2: I_{OUT}, 100 mA / div.
 CH1: V_{IN}, 200 V / div.

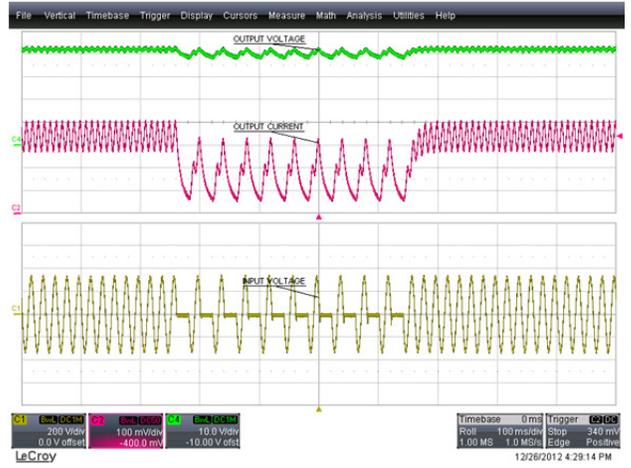


Figure 55 – 230 VAC, 50 Hz.
 20 ms ON, 20 ms OFF.
 CH4: V_{OUT}, 10 V / div.
 CH2: I_{OUT}, 100 mA / div.
 CH1: V_{IN}, 200 V / div.

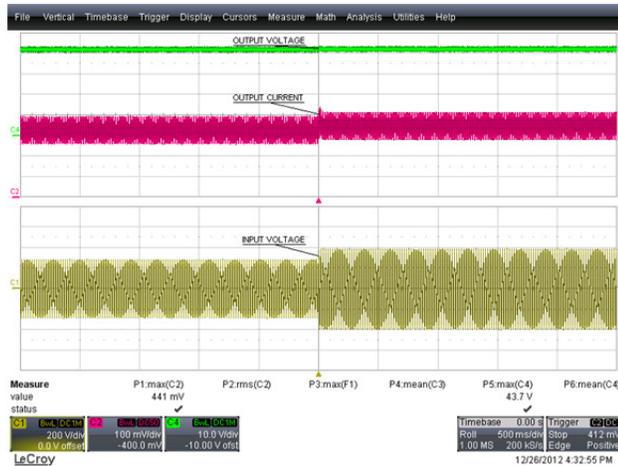


Figure 56 – 190 V to 265 V Step.
 CH4: V_{OUT}, 10 V / div.
 CH2: I_{OUT}, 100 mA / div.
 CH1: V_{IN}, 200 V / div.

13 Dimming Waveforms

13.1 Input Voltage and Input Current Waveforms

Input: 230 VAC, 50 Hz

Output: 41 V LED Load

Dimmer: MERTEN 572499 400 W

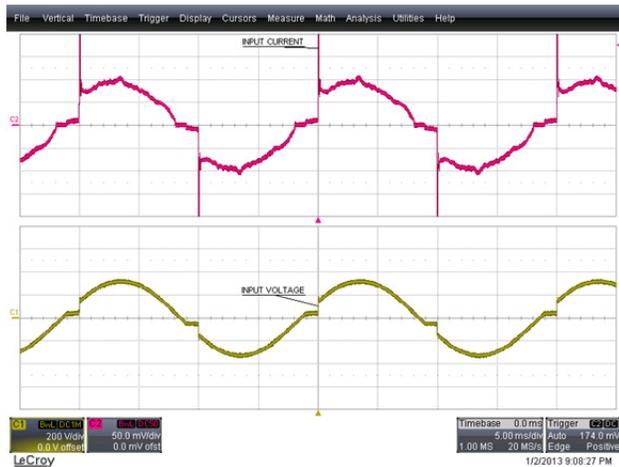


Figure 57 – 160° Conduction Angle.
Upper: I_{IN} , 50 mA / div.
Lower: V_{IN} , 200 V, 5 ms / div.



Figure 58 – 90° Conduction Angle.
Upper: I_{IN} , 50 mA / div.
Lower: V_{IN} , 200 V, 5 ms / div.



Figure 59 – 60° Conduction Angle.
Upper: I_{IN} , 50 mA / div.
Lower: V_{IN} , 200 V, 5 ms / div.



Figure 60 – 45° Conduction Angle.
Upper: I_{IN} , 50 mA / div.
Lower: V_{IN} , 200 V, 5 ms / div.



13.2 Output Current Waveforms

Input: 230 VAC, 50 Hz

Output: 41 V LED Load

Dimmer: MERTEN 572499 400 W

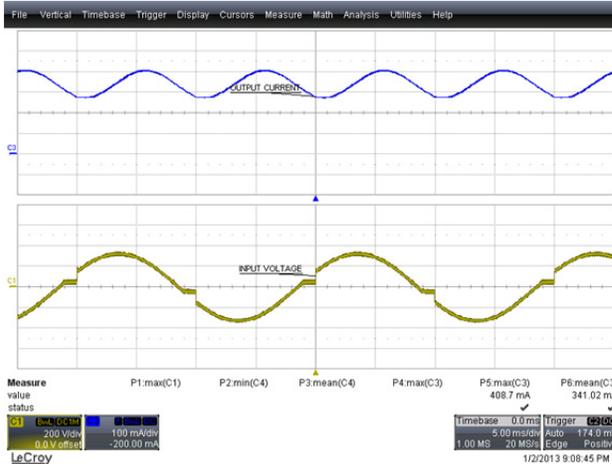


Figure 61 – 160° Conduction Angle.
 Upper: I_{OUT} , 100 mA / div.
 Lower: V_{IN} , 200 V, 5 ms / div.

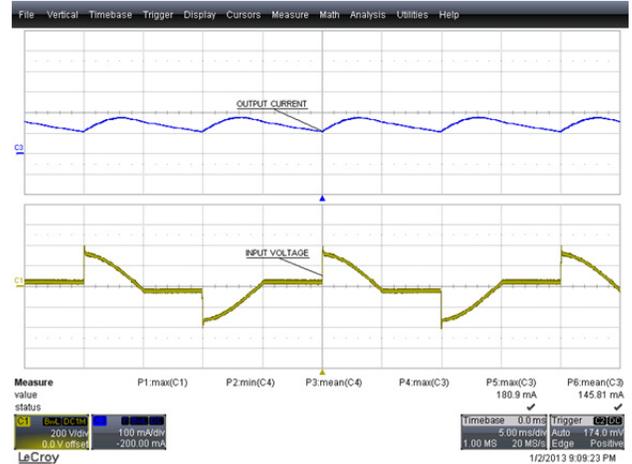


Figure 62 – 90° Conduction Angle.
 Upper: I_{OUT} , 100 mA / div.
 Lower: V_{IN} , 200 V, 5 ms / div.

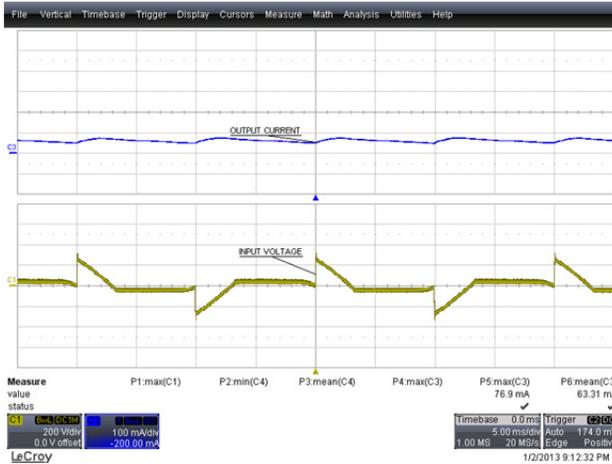


Figure 63 – 60° Conduction Angle.
 Upper: I_{OUT} , 100 mA / div.
 Lower: V_{IN} , 200 V, 5 ms / div.

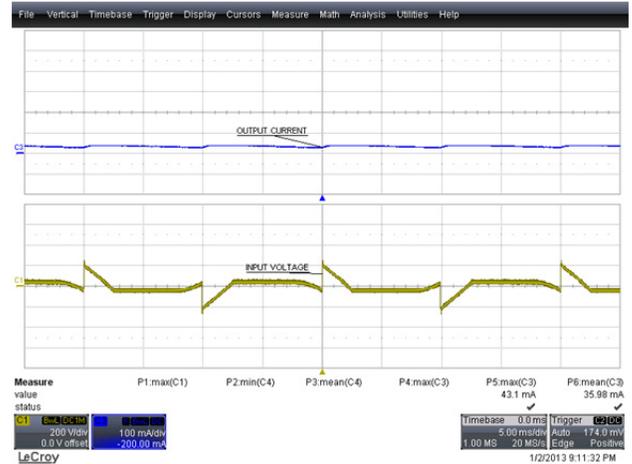


Figure 64 – 45° Conduction Angle.
 Upper: I_{OUT} , 100 mA / div.
 Lower: V_{IN} , 200 V, 5 ms / div.



14 Conducted EMI

14.1 Test Set-up

The unit was tested using LED load ($\sim 41\text{ V } V_{\text{OUT}}$) with input voltage of 230 VAC, 60 Hz at room temperature.

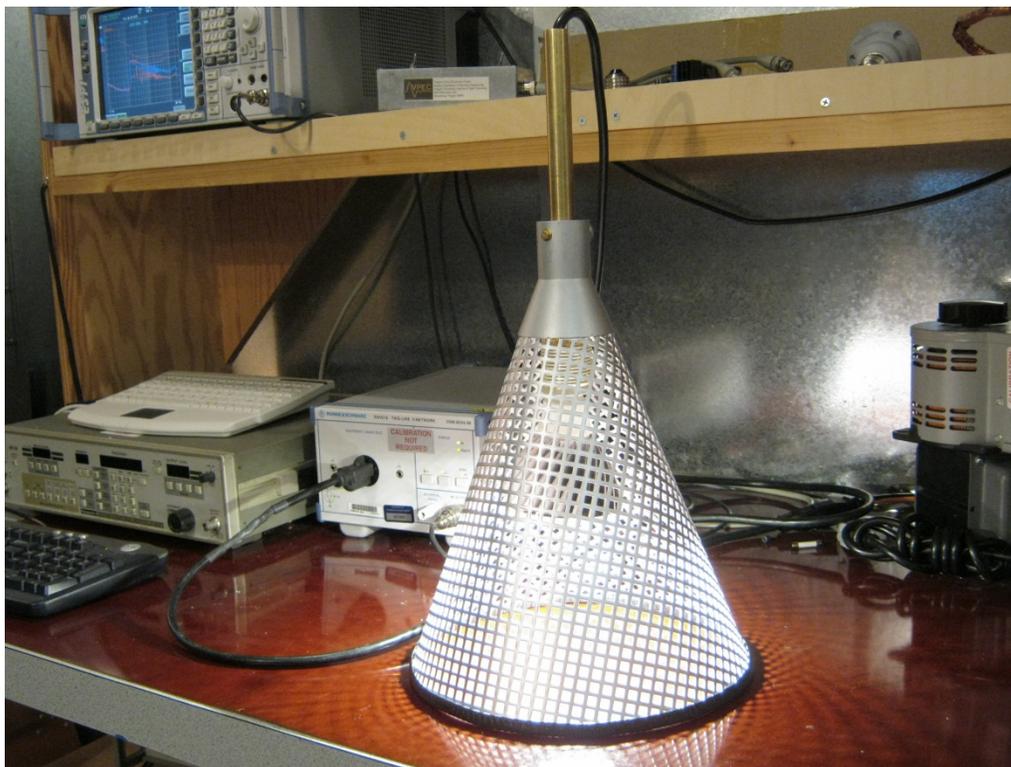


Figure 65 – EMI Test Set-up with the Unit and LED Load Placed Inside the Cone.



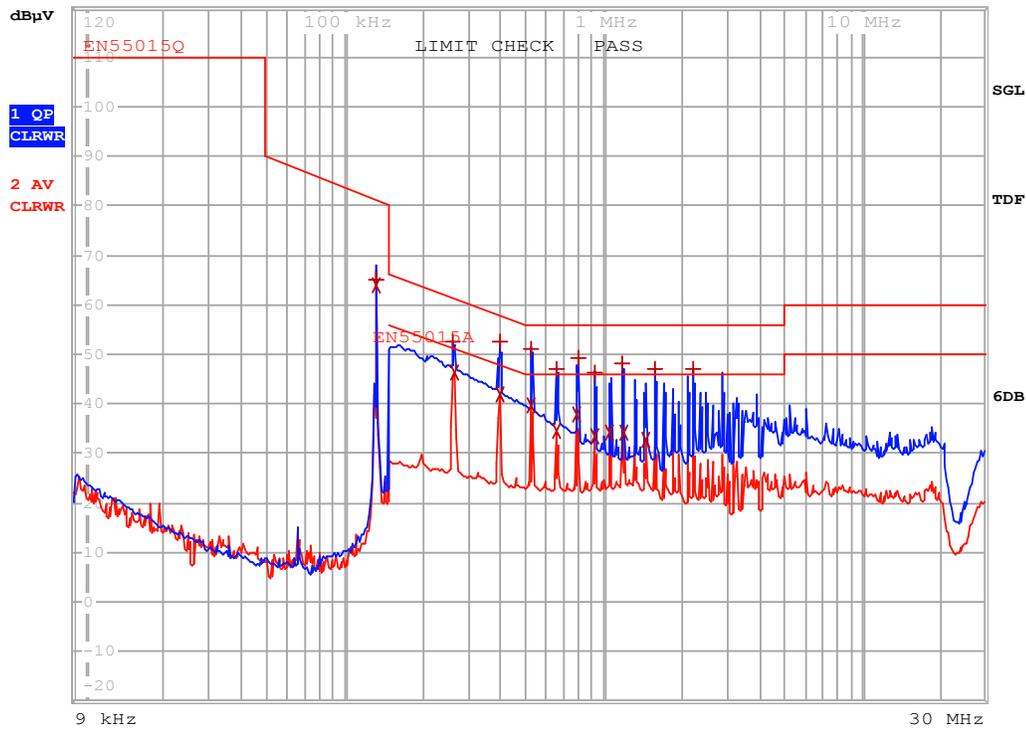
13.2 Test Result



Power Integrations
28.Dec 12 19:36

RBW 9 kHz
MT 500 ms

Att 10 dB AUTO



EDIT PEAK LIST (Final Measurement Results)

Trace1: EN55015Q
Trace2: EN55015A
Trace3: ---

| TRACE | FREQUENCY | LEVEL dBµV | DELTA | LIMIT dB |
|--------------|-------------------|------------|--------|----------|
| 1 Quasi Peak | 132.133649648 kHz | 64.88 | L1 gnd | -16.27 |
| 2 Average | 132.133649648 kHz | 64.05 | N gnd | |
| 1 Quasi Peak | 261.871472881 kHz | 52.59 | N gnd | -8.77 |
| 2 Average | 264.49018761 kHz | 46.39 | N gnd | -4.89 |
| 1 Quasi Peak | 393.789848222 kHz | 52.43 | L1 gnd | -5.54 |
| 2 Average | 397.727746704 kHz | 41.86 | L1 gnd | -6.03 |
| 1 Quasi Peak | 525.514079005 kHz | 51.18 | L1 gnd | -4.81 |
| 2 Average | 525.514079005 kHz | 39.64 | N gnd | -6.35 |
| 1 Quasi Peak | 654.11570866 kHz | 47.19 | L1 gnd | -8.80 |
| 2 Average | 660.656865747 kHz | 34.39 | N gnd | -11.60 |
| 2 Average | 790.243042258 kHz | 37.93 | L1 gnd | -8.06 |
| 1 Quasi Peak | 798.145472681 kHz | 49.25 | L1 gnd | -6.74 |
| 1 Quasi Peak | 917.447639259 kHz | 46.18 | L1 gnd | -9.81 |
| 2 Average | 917.447639259 kHz | 33.50 | N gnd | -12.49 |
| 2 Average | 1.05458240332 MHz | 34.23 | L1 gnd | -11.76 |
| 1 Quasi Peak | 1.17656420634 MHz | 48.27 | L1 gnd | -7.72 |
| 2 Average | 1.1883298484 MHz | 34.09 | L1 gnd | -11.90 |
| 2 Average | 1.44998824519 MHz | 32.56 | L1 gnd | -13.43 |
| 1 Quasi Peak | 1.57012949439 MHz | 47.22 | L1 gnd | -8.77 |
| 1 Quasi Peak | 2.22424976908 MHz | 47.16 | L1 gnd | -8.83 |

Figure 66 – Conducted EMI, 41 V LED Load, 230 VAC, 60 Hz, and EN55015 B Limits.



15 Line Surge Test

The unit was subjected to ± 2500 V, 100 kHz ring wave and ± 500 V differential surge at 230 VAC using 10 strikes at each condition. A test failure was defined as a non-recoverable interruption of output requiring supply repair or recycling of input voltage.

| Level (V) | Input Voltage (VAC) | Injection Location | Injection Phase (°) | Type | Test Result (Pass/Fail) |
|-----------|---------------------|--------------------|---------------------|---------------------------|-------------------------|
| +2500 | 230 | L1, L2 | 0 | 100 kHz Ring Wave (500 A) | Pass |
| -2500 | 230 | L1, L2 | 90 | 100 kHz Ring Wave (500 A) | Pass |
| +2500 | 230 | L1, L2 | 0 | 100 kHz Ring Wave (500 A) | Pass |
| -2500 | 230 | L1, L2 | 90 | 100 kHz Ring Wave (500 A) | Pass |

| Level (V) | Input Voltage (VAC) | Injection Location | Injection Phase (°) | Type | Test Result (Pass/Fail) |
|-----------|---------------------|--------------------|---------------------|------------|-------------------------|
| +500 | 230 | L1, L2 | 0 | Surge (2Ω) | Pass |
| -500 | 230 | L1, L2 | 90 | Surge (2Ω) | Pass |
| +500 | 230 | L1, L2 | 0 | Surge (2Ω) | Pass |
| -500 | 230 | L1, L2 | 90 | Surge (2Ω) | Pass |

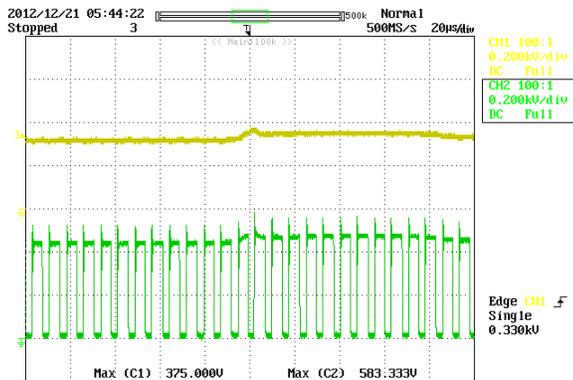


Figure 67 – (+)500 V Differential Surge, 90°. Upper: V_{BULK} , 200 V / div. Lower: V_{DRAIN} , 200 V, 20 μ s / div.

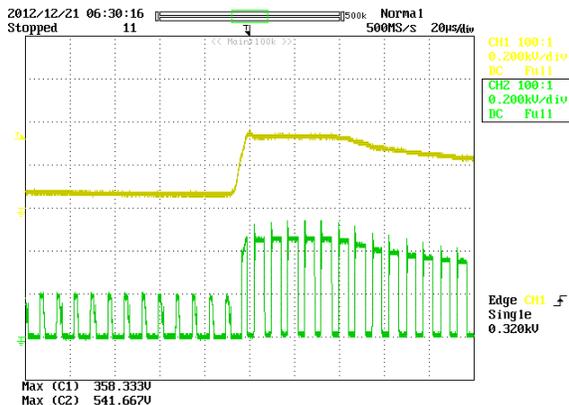


Figure 68 – (+)500 V Differential Surge, 0°. Upper: V_{BULK} , 200 V / div. Lower: V_{DRAIN} , 200 V, 20 μ s / div.



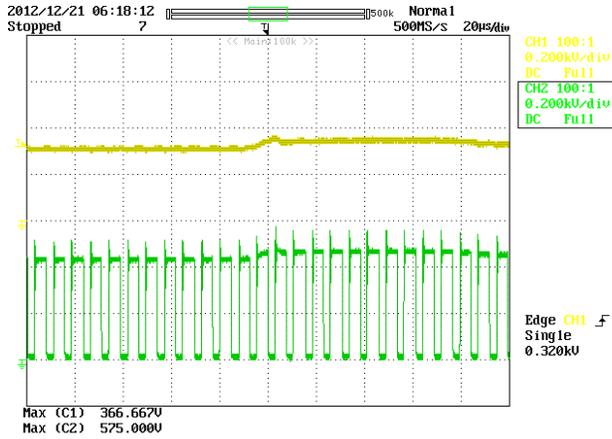


Figure 69 – (-)500 V Differential Surge, 90°. Upper: V_{BULK} , 200 V / div. Lower: V_{DRAIN} , 200 V, 20 μ s / div.

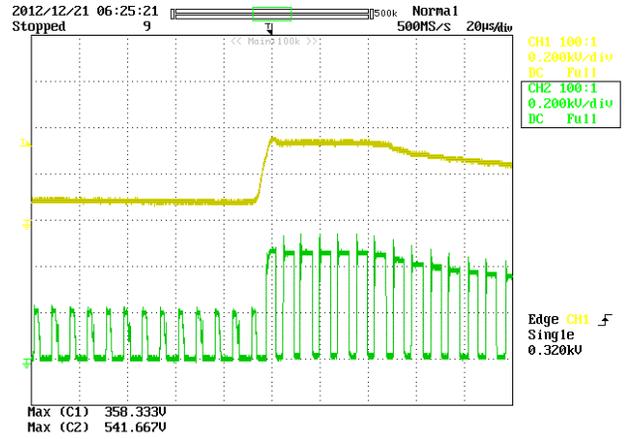


Figure 70 – (-)500 V Differential Surge, 0°. Upper: V_{BULK} , 200 V / div. Lower: V_{DRAIN} , 200 V, 20 μ s / div.

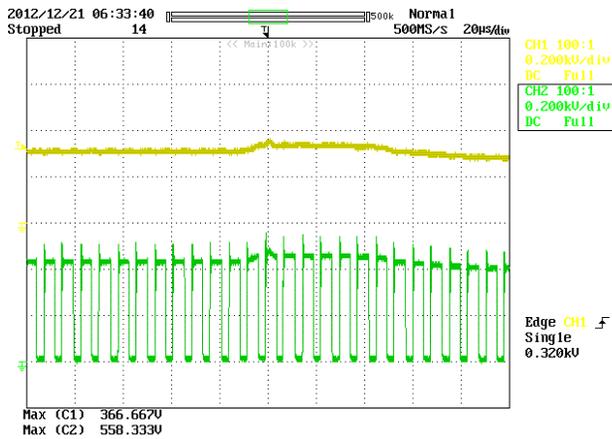


Figure 71 – (+)2.5 kV Ring Wave, 90°. Upper: V_{BULK} , 200 V / div. Lower: V_{DRAIN} , 200 V, 20 μ s / div.

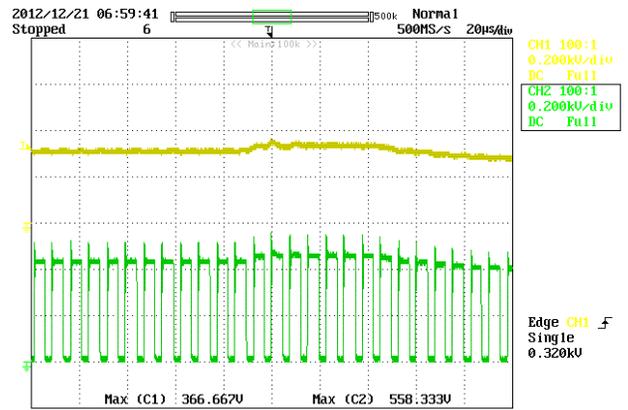


Figure 72 – (-)2.5 kV Ring Wave, 90°. Upper: V_{BULK} , 200 V / div. Lower: V_{DRAIN} , 200 V, 20 μ s / div.



16 Revision History

| Date | Author | Revision | Description and Changes | Reviewed |
|-----------|--------|----------|-------------------------|-------------|
| 15-May-13 | DS | 1.0 | Initial Release | Apps & Mktg |
| | | | | |
| | | | | |
| | | | | |



For the latest updates, visit our website: www.powerint.com

Power Integrations reserves the right to make changes to its products at any time to improve reliability or manufacturability. Power Integrations does not assume any liability arising from the use of any device or circuit described herein. POWER INTEGRATIONS MAKES NO WARRANTY HEREIN AND SPECIFICALLY DISCLAIMS ALL WARRANTIES INCLUDING, WITHOUT LIMITATION, THE IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, AND NON-INFRINGEMENT OF THIRD PARTY RIGHTS.

PATENT INFORMATION

The products and applications illustrated herein (including transformer construction and circuits' external to the products) may be covered by one or more U.S. and foreign patents, or potentially by pending U.S. and foreign patent applications assigned to Power Integrations. A complete list of Power Integrations' patents may be found at www.powerint.com. Power Integrations grants its customers a license under certain patent rights as set forth at <http://www.powerint.com/ip.htm>.

The PI Logo, TOPSwitch, TinySwitch, LinkSwitch, LYTSwitch, DPA-Switch, PeakSwitch, CAPZero, SENZero, LinkZero, HiperPFS, HiperTFS, HiperLCS, Qspeed, EcoSmart, Clampless, E-Shield, Filterfuse, StackFET, PI Expert and PI FACTS are trademarks of Power Integrations, Inc. Other trademarks are property of their respective companies. ©Copyright 2013 Power Integrations, Inc.

Power Integrations Worldwide Sales Support Locations

WORLD HEADQUARTERS

5245 Hellyer Avenue
San Jose, CA 95138, USA.
Main: +1-408-414-9200
Customer Service:
Phone: +1-408-414-9665
Fax: +1-408-414-9765
e-mail: usasales@powerint.com

GERMANY

Lindwurmstrasse 114
80337, Munich
Germany
Phone: +49-895-527-39110
Fax: +49-895-527-39200
e-mail: eurosales@powerint.com

JAPAN

Kosei Dai-3 Building
2-12-11, Shin-Yokohama,
Kohoku-ku, Yokohama-shi,
Kanagawa 222-0033
Japan
Phone: +81-45-471-1021
Fax: +81-45-471-3717
e-mail: japansales@powerint.com

TAIWAN

5F, No. 318, Nei Hu Rd.,
Sec. 1
Nei Hu District
Taipei 11493, Taiwan R.O.C.
Phone: +886-2-2659-4570
Fax: +886-2-2659-4550
e-mail: taiwansales@powerint.com

CHINA (SHANGHAI)

Rm 1601/1610, Tower 1,
Kerry Everbright City
No. 218 Tianmu Road West,
Shanghai, P.R.C. 200070
Phone: +86-21-6354-6323
Fax: +86-21-6354-6325
e-mail: chinasales@powerint.com

INDIA

#1, 14th Main Road
Vasanthanagar
Bangalore-560052
India
Phone: +91-80-4113-8020
Fax: +91-80-4113-8023
e-mail: indiasales@powerint.com

KOREA

RM 602, 6FL
Korea City Air Terminal B/D,
159-6
Samsung-Dong, Kangnam-Gu,
Seoul, 135-728 Korea
Phone: +82-2-2016-6610
Fax: +82-2-2016-6630
e-mail: koreasales@powerint.com

EUROPE HQ

1st Floor, St. James's House
East Street, Farnham
Surrey GU9 7TJ
United Kingdom
Phone: +44 (0) 1252-730-141
Fax: +44 (0) 1252-727-689
e-mail: eurosales@powerint.com

CHINA (SHENZHEN)

3rd Floor, Block A,
Zhongtuo International Business
Center, No. 1061, Xiang Mei Rd,
FuTian District, ShenZhen,
China, 518040
Phone: +86-755-8379-3243
Fax: +86-755-8379-5828
e-mail: chinasales@powerint.com

ITALY

Via Milanese 20, 3rd Fl.
20099 Sesto San Giovanni
(MI) Italy
Phone: +39-024-550-8701
Fax: +39-028-928-6009
e-mail: eurosales@powerint.com

SINGAPORE

51 Newton Road,
#19-01/05 Goldhill Plaza
Singapore, 308900
Phone: +65-6358-2160
Fax: +65-6358-2015
e-mail: singaporesales@powerint.com

APPLICATIONS HOTLINE

World Wide +1-408-414-9660

APPLICATIONS FAX

World Wide +1-408-414-9760

